INSTALLATION INSTRUCTIONS

PACKAGE HEAT PUMPS FEATURING INDUSTRY STANDARD R-410A REFRIGERANT

RQNL- 13 SEER SERIES (2-4 TONS) RQPL- 14 SEER SERIES (2-4 TONS)





RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.







DO NOT DESTROY THIS MANUAL

PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN



TABLE OF CONTENTS

I.	Safety Information	3
II.	Introduction	5
	A. R-410A Refrigerant	5
	1. Specification of R-410A	5
	2. Quick Reference for R-410A	5
	3. Evaporator Coil/TXV	5
	4. Tools Required for Installing and Servicing R-410A Models	5
III.	Checking Product Received	8
IV.	Equipment Protection	8
V.	Installation	8
	A. General	_
	Pre-Installation Check Points	8
	2. Location	
	B. Outside Slab Installation	10
	C. Clearances	10
	D. Rooftop Installation	10
VI.	Ductwork	11
VII.	Filters	.12
VIII.	Conversion Procedure	13
IX.	Condensate Drain	.13
Χ.	Condensate Drain, Outdoor Coil	.14
XI.	Electrical Wiring	.14
	A. Power Wiring	.14
	B. Control Wiring	.14
	C. Internal Wiring	.14
	D. Grounding	.14
	E. Thermostat	.15
XII.	Indoor Air Flow Data	16
XIII.	Crankcase Heat	16
XIV.	Pre-Start Check	16
XV.	Startup	16
XVI.	Operation	17
	Auxiliary Heat	
	Demand Defrost Control and High/Low Pressure Controls	
XIX.	General Data	-24
XX.	Miscellaneous	
	Electrical Data	i-26
	Airflow Performance	′-30
	Heater Kit Characteristics31	-
	Wiring Diagrams	3-37
	Charge Charts38	3-42
	Trouble Shooting	43

I. SAFETY INFORMATION

WARNING

IMPORTANT: ALL MANUFACTURER PRODUCTS MEET CURRENT FEDERAL OSHA GUIDELINES FOR SAFETY. CALIFORNIA PROPOSITION 65 WARNINGS ARE REQUIRED FOR CERTAIN PRODUCTS, WHICH ARE NOT COVERED BY THE OSHA STANDARDS.

CALIFORNIA'S PROPOSITION 65 REQUIRES WARNINGS FOR PRODUCTS SOLD IN CALIFORNIA THAT CONTAIN, OR PRODUCE, ANY OF OVER 600 LISTED CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER OR BIRTH DEFECTS SUCH AS FIBERGLASS INSULATION, LEAD IN BRASS, AND COMBUSTION PRODUCTS FROM NATURAL GAS.

ALL "NEW EQUIPMENT" SHIPPED FOR SALE IN CALIFORNIA WILL HAVE LABELS STATING THAT THE PRODUCT CONTAINS AND/OR PRODUCES PROPOSITION 65 CHEMICALS. ALTHOUGH WE HAVE NOT CHANGED OUR PROCESSES, HAVING THE SAME LABEL ON ALL OUR PRODUCTS FACILITATES MANUFACTURING AND SHIPPING. WE CANNOT ALWAYS KNOW "WHEN, OR IF" PRODUCTS WILL BE SOLD IN THE CALIFORNIA MARKET.

YOU MAY RECEIVE INQUIRIES FROM CUSTOMERS ABOUT CHEMICALS FOUND IN, OR PRODUCED BY, SOME OF OUR HEATING AND AIR-CONDITIONING EQUIPMENT, OR FOUND IN NATURAL GAS USED WITH SOME OF OUR PRODUCTS. LISTED BELOW ARE THOSE CHEMICALS AND SUBSTANCES COMMONLY ASSOCIATED WITH SIMILAR EQUIPMENT IN OUR INDUSTRY AND OTHER MANUFACTURERS.

- GLASS WOOL (FIBERGLASS) INSULATION
- CARBON MONÒXIDE (CO)
- FORMALDEHYDE
- BENZENE

MORE DETAILS ARE AVAILABLE AT THE WEBSITES FOR OSHA (OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION), AT www.osha.gov AND THE STATE OF CALIFORNIA'S OEHHA (OFFICE OF ENVIRONMENTAL HEALTH HAZARD ASSESSMENT), AT www.oehha.org. CONSUMER EDUCATION IS IMPORTANT SINCE THE CHEMICALS AND SUBSTANCES ON THE LIST ARE FOUND IN OUR DAILY LIVES. MOST CONSUMERS ARE AWARE THAT PRODUCTS PRESENT SAFETY AND HEALTH RISKS, WHEN IMPROPERLY USED, HANDLED AND MAINTAINED.

WARNING

THE MANUFACTURER'S WARRANTY DOES NOT COVER ANY DAMAGE OR DEFECT TO THE HEAT PUMP CAUSED BY THE ATTACHMENT OR USE OF ANY COMPONENTS, ACCESSORIES OR DEVICES (OTHER THAN THOSE AUTHORIZED BY THE MANUFACTURER) INTO, ONTO OR IN CONJUNCTION WITH THE HEAT PUMP. YOU SHOULD BE AWARE THAT THE USE OF UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES MAY ADVERSELY AFFECT THE OPERATION OF THE HEAT PUMP AND MAY ALSO ENDANGER LIFE AND PROPERTY. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR SUCH LOSS OR INJURY RESULTING FROM THE USE OF SUCH UNAUTHORIZED COMPONENTS, ACCESSORIES OR DEVICES.

M WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

WARNING

DO NOT, UNDER ANY CIRCUMSTANCES, CONNECT RETURN DUCTWORK TO ANY OTHER HEAT PRODUCING DEVICE SUCH AS A FIREPLACE INSERT, STOVE, ETC. UNAUTHORIZED USE OF SUCH DEVICES MAY RESULT IN FIRE, CARBON MONOXIDE POISONING, EXPLOSION, PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR DEATH.

WARNING

THE UNIT MUST BE PERMANENTLY GROUNDED. A GROUNDING LUG IS PROVIDED IN THE ELECTRIC HEAT KIT FOR A GROUND WIRE. (SEE FIGURE 10.) FAILURE TO GROUND THIS UNIT CAN RESULT IN FIRE OR ELECTRICAL SHOCK CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR

WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDI-TIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

WARNING

EFFICIENCY TESTING NOTICE

FOR PURPOSES OF VERIFYING OR TESTING EFFICIENCY RATINGS, THE TEST PROCEDURE IN TITLE 10 APPENDIX M TO SUBPART B OF PART 430 (UNIFORM TEST METHOD FOR MEASURING THE ENERGY CONSUMPTION OF CENTRAL AIR CONDITIONERS AND HEAT PUMPS) AND THE CLARIFYING PROVISIONS PROVIDED IN THE AHRI OPERATIONS MANUAL 210/240 THAT WERE APPLICABLE AT THE DATE OF MANUFACTURE SHOULD BE USED FOR TEST SET UP AND PERFORMANCE.



Recognize this symbol as an indication of Important Safety Information!

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II. INTRODUCTION

This booklet contains the installation and operating instructions for your package heat pump. There are a few precautions that should be taken to derive maximum satisfaction from it. Improper installation can result in unsatisfactory operation or dangerous conditions.

Read this booklet and any instructions packaged with separate equipment required to make up the system prior to installation. Give this booklet to the owner and explain its provisions. The owner should retain this booklet for future reference.

NOTE: A load calculation must be performed to properly determine the required heating and cooling for the structure. Also, the duct must be properly designed and installed for proper airflow. Existing ductwork must be inspected for proper size and sealed system. Proper airflow is necessary for both user comfort and equipment performance.

IMPORTANT: Proper application, installation and maintenance of this equipment is a must if consumers are to receive the full benefit for which they have paid.

A. R-410A REFRIGERANT

All units are factory charged with R-410A refrigerant.

Specification of R-410A:

Application: R-410A is not a drop-in replacement for R-22; equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 units.

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses and the like need to have design pressure ratings appropriate for R-410A. Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating. DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, mixture of R-410A and air can become combustible. **R-410A and air should never be mixed in tanks or supply lines, or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air. Leak checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.**

Quick Reference Guide For R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are pink.
- R-410A, as with other HFC's is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- · A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-410A

3. Evaporator Coil / TXV

The thermostatic expansion valve is specifically designed to operate with R-410A. **DO NOT use an R-22 TXV. The existing evaporator must be replaced with the factory specified TXV evaporator specifically designed for R-410A.**

4. Tools Required For Installing & Servicing R-410A Models

Manifold Sets:

-Up to 800 PSIG High side -Up to 250 PSIG Low Side

-550 PSIG Low Side Retard

Manifold Hoses:

-Service Pressure Rating of 800 PSIG

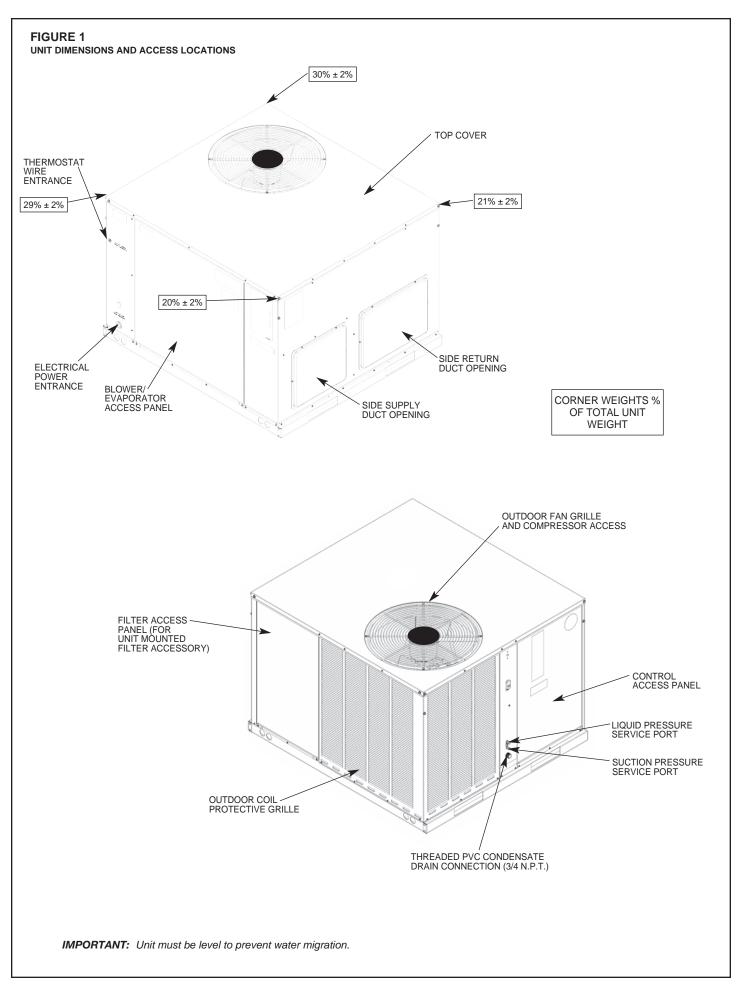
Recovery Cylinders:

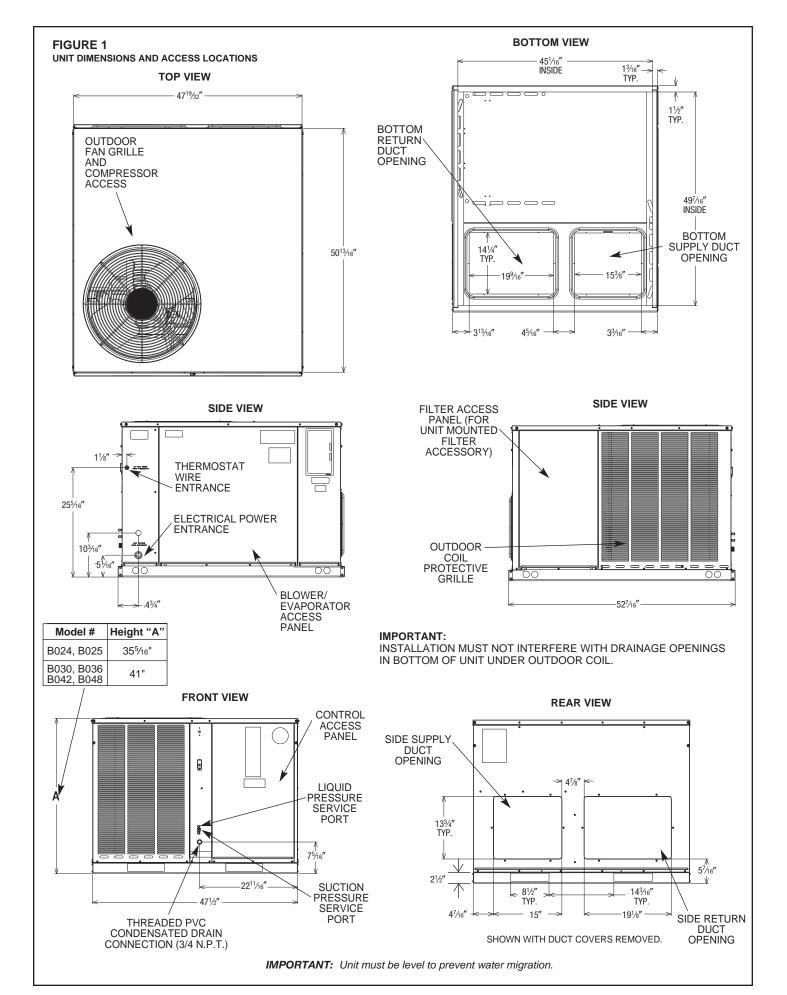
-400 PSIG Pressure Rating

-Dept. of Transportation 4BA400 or BW400

A CAUTION

R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.





▲ WARNING

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III. CHECKING PRODUCT RECEIVED

Upon receiving the unit, inspect it for any damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, heating size, electrical characteristics, and accessories to determine if they are correct.

IV. EQUIPMENT PROTECTION FROM THE **ENVIRONMENT**

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulphur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem. special attention should be given to the equipment location and exposure.

- 1. Avoid having lawn sprinkler heads spray direction on the unit cabinet.
- 2. In coastal areas, locate the unit on the side of the building away from the waterfront.
- 3. Shielding provided by a fence or shrubs may give some protection.
- 4. Elevating the unit off its slab or base enough to allow air circulation will help avoid holding water against the basepan.

Regular maintenance will reduce the buildup of contaminents and help to protect the unit's finish.



WARNING

DISCONNECT ALL POWER TO THE UNIT BEFORE STARTING MAINTENANCE. FAILURE TO DO SO CAN RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.

- 1. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
- 2. Regular cleaning and waxing of the cabinet with an automobile polish will provide some protection.
- 3. A liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer.

The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

V. INSTALLATION

A. GENERAL

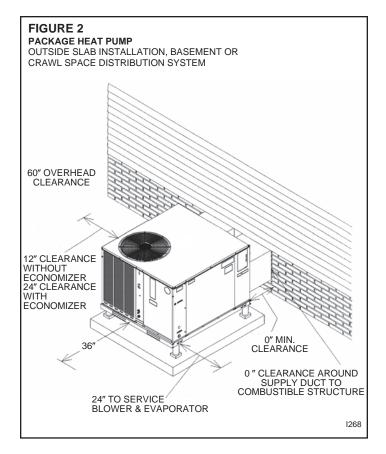
1. PRE-INSTALLATION CHECK-POINTS

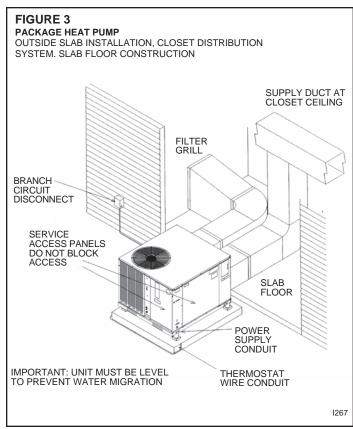
Before attempting any installation, the following points should be carefully considered:

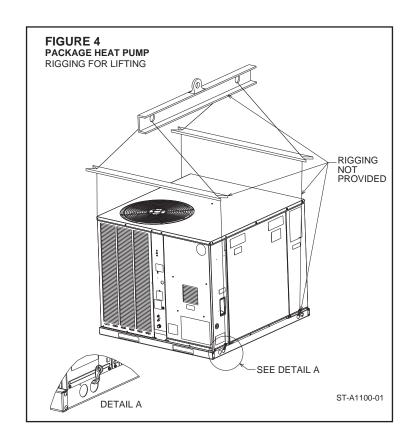
- a. Structural strength of supporting members. (rooftop installation)
- b. Clearances and provision for servicing.
- c. Power supply and wiring.
- d. Air duct connections.
- e. Drain facilities and connections.
- f. Location for minimum noise.

2. LOCATION

These units are designed for outdoor installations. They can be mounted on a slab or rooftop. They are not to be installed within any part of a structure such as an attic, crawl space, closet, or any other place where condenser air flow is restricted or other than outdoor ambient conditions prevail. Since the application







of the units is of the outdoor type, it is important to consult your local code authorities at the time the first installation is made.

B. OUTSIDE SLAB INSTALLATION (Typical outdoor slab installations are shown in Figures 2 and 3.)

- 1. Select a location where external water drainage cannot collect around the unit.
- 2. Provide a level concrete slab extending a minimum 3" beyond all four sides of the unit. The slab should be sufficient above grade to prevent ground water from entering the unit. IMPORTANT: To prevent transmission of noise or vibration, slab should not be connected to building structure.
- 3. The location of the unit should be such as to provide proper access for inspection and servicing.
- 4. Locate unit where operating sounds will not disturb owner or neighbors.
- 5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.
- 6. It is essential that the unit be elevated above the base pad to allow for condensate drainage and possible refreezing of condensation. Provide a base pad which is slightly pitched away from the structure. Route condensate off base pad to an area which will not become slippery and result in personal injury. IMPORTANT: Do not interfere with openings in bottom of unit.
- 7. Where snowfall is anticipated, the height of the unit above the ground level must be considered. Mount unit high enough to be above average area snowfall and to allow for proper condensate drainage. *IMPORTANT:* Do not interfere with openings in bottom of unit.

C. CLEARANCES

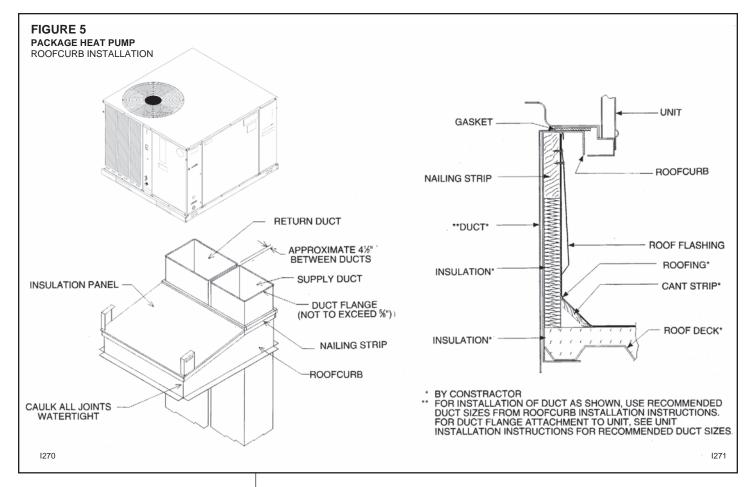
The following minimum clearances must be observed for proper unit performance and serviceability.

- 1. Provide 36" minimum clearance at the front and right side of the unit for service access. Provide 12" minimum clearance on the left side of the unit for air inlet.
- Provide 60" minimum clearance between top of unit and maximum 3 foot overhang.
- 3. Unit is design certified for application on combustible flooring with 0" minimum clearance.
- 4. See Figure 2 for illustration of minimum installation-service clearances.

D. ROOFTOP INSTALLATION

- 1. Before locating the unit on the roof, make sure that the strength of the roof and beams is adequate at that point to support the weight involved. (See specification sheet for weight of unit.) This is very important and user's responsibility.
- 2. For rigging and roofcurb details, see Figures 4 and 5. Use accessory lift brackets and field-furnished spreaders.
- 3. For roofcurb assembly, see Roofcurb Installation Instructions.
- If the roofcurb is not used, provisions for disposing of condensate water runoff during defrosting must be provided.
- 5. The unit should be placed on a solid and level roofcurb or platform of adequate strength. *IMPORTANT:* Do not interfere with opening in bottom of unit. (See Figures 6 and 7.)
- 6. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

IMPORTANT: If unit will not be put into service immediately, cover supply and return openings to prevent excessive condensation.



VI. DUCTWORK

Ductwork should be fabricated by the installing contractor in accordance with local codes, state codes and NFPA90A. Industry manuals may be used as a guide when sizing and designing the duct system - contact Air Conditioning Contractors of America, 1513 16th St. N.W., Washington, D.C. 20036.



▲ WARNING

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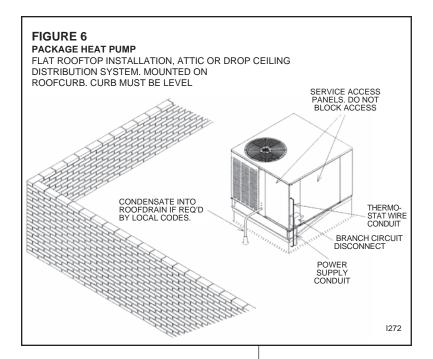
Place the unit as close to the space to be air conditioned as possible allowing clearance dimensions as indicated. Run ducts as directly as possible to supply and return outlets. Use of non-flammable waterproof flexible connectors on both supply and return connections at the unit to reduce noise transmission is recommended.

It is preferable to install the unit on the roof of the structure if the registers or diffusers are located on the wall or in the ceiling. Consider a slab installation when the registers are low on a wall or in the floor.

On ductwork exposed to outside air conditions of temperature and humidity, use a minimum of 2" of insulation and a vapor barrier. Distribution system in attic, furred space or crawl space should be insulated with at least 2" of insulation with vapor barrier. One-half to 1" thickness of insulation is usually sufficient for ductwork inside the air conditioned

Provide balancing dampers for each branch duct in the supply system. Properly support the ductwork from the structure.

When installing ductwork use noncombustible flexible connectors between ductwork and unit to reduce noise and vibration transmission into the ductwork.

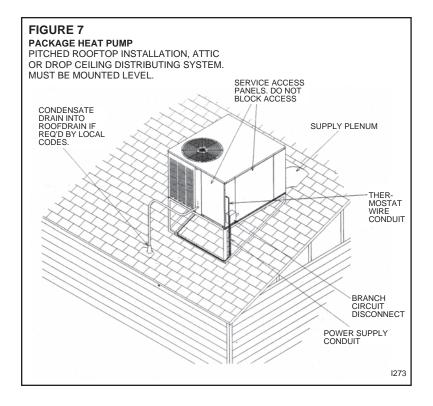


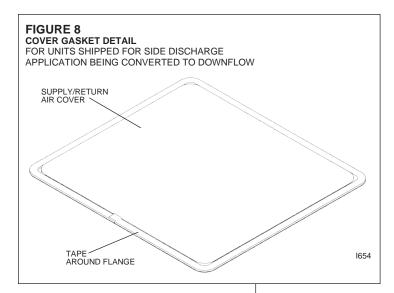
VII. FILTERS

Filters are not provided with this unit. They may be supplied and installed in the return air duct by the installer. A field installed filter grille is recommended for easy and convenient access to the filters for periodic inspection and cleaning. Filters must have adequate face area for the rated air quantity of the unit. See Airflow Performance Table - or Electrical and Physical Data Table - for recommended filter size.

However, if an internal filter is required, an optional internal filter kit is available which will work for downflow or horizontal applications. For installation, see Filter Kit Installation Instruction.

NOTE: Do not operate the system without filters.





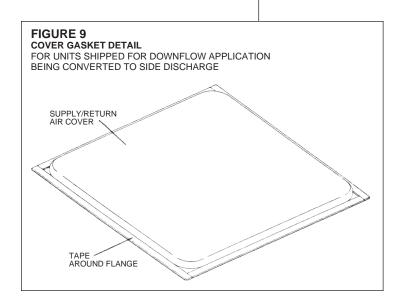
VIII. CONVERSION PROCEDURE

- 1. DOWNFLOW TO HORIZONTAL
 - a. Remove screws and covers from outside of supply and return sections.
 - b. Install gasket (supplied with parts bag) around perimeter of covers as illustrated in "Cover Gasket Detail," Figure 8.
 - c. Install covers in bottom of unit with insulated side up.
 - NOTE: Slip back flange of cover under tab on bottom supply duct opening.
 - d. Secure covers to base of unit with screw engaging prepunched holes in unit base.
- 2. HORIZONTAL TO DOWNFLOW
 - a. Remove screws and covers from the downflow supply and return sections. Both covers are accessible from the inside of the unit.
 - **NOTE:** Supply cover must be rotated 90° before it can be removed.
 - Install gasket (supplied with parts bag) around perimeter of cover on the insulated side. See Figure 9.
 - c. Install covers on the outside of the unit over the horizontal supply and return opening using existing screws.

IX. CONDENSATE DRAIN

The indoor coil condensate drain ends with a threaded (3/4" NPT) PVC stub. A trap is built in for proper condensate drainage and to prevent debris from being drawn into the unit. Do not connect drain to closed sewer line. It is recommended that a PVC cement not be used so that the drain line can be easily cleaned in the future.

NOTE: Do not install an external trap.



X. CONDENSATE DRAIN, OUTDOOR COIL

The outdoor coil during heating operation will sweat or run water off. The outdoor coil will also run water off during the defrost cycle. See Section V, Installation, for mounting precautions.

XI. ELECTRICAL WIRING

Field wiring must comply with the National Electrical Code* state and local ordinances that may apply.

*C.E.C. in Canada

A. POWER WIRING

- 1. It is important that proper electrical power is available at the unit. Voltage should not vary more than 10% from that stamped on the unit rating plate. On three phase units, phases must be balanced within 3%.
- 2. Install a branch circuit disconnect within sight of the unit and of adequate size to handle the starting current.
- 3. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size can be determined from the circuit ampacity found on the unit nameplate or from Table F and the National Electrical Code or Canadian Electrical Code.
- 4. This unit incorporates single point electrical connection for unit and electric heat accessory.
- 5. Power wiring must be run in grounded rain-tight conduit. Connect the power field wiring as follows:
 - a. NO ELECTRIC HEAT Connect the field wires directly to the contactor in the unit control box. Connect ground wire to ground lug.
 - b. WITH ELECTRIC HEAT Connect the field wires to the terminal block on the electric heater kit. Connect the ground wire to the ground lug on the heater kit.

NOTE: For installation of the heater kit, follow the instructions provided with the heater kit.

- 6. The pigtail wires in the electric heat box are factory wired to the contactor in the control box and are protected by internal fuses in the hinged fuse box mounted under the control box. See label on fuse box cover for fuse sizing.
- 7. DO NOT connect aluminum field wires to electric heat kit power input terminals.

B. CONTROL WIRING (Class II)

- 1. Do not run low voltage wiring in conduit with power wiring.
- 2. Control wiring is routed through the 7/8" hole approximately 11" from the unit top in the corner post adjacent to the control box. Use a minimum #18 AWG thermostat wire. For wire lengths exceeding 50', use #16 AWG thermostat wire. The low voltage wires are connected to the unit pigtails which are supplied with the unit in the low voltage connection box located below the unit control box. See Figure 10.
- 3. It is necessary that only heat pump thermostats be used. Please contact your distributor for part number information.
- 4. Figure 11 shows representative low voltage connection diagrams. Read your thermostat installation instructions for any special requirements for your specific thermostat. These connection diagrams are wired to minimize the amount of auxiliary electric heaters to be energized during defrost.

NOTE: Units installed in Canada require that an outdoor thermostat (30,000 min. cycles of endurance) be installed and be wired with C.E.C. Class I wiring.

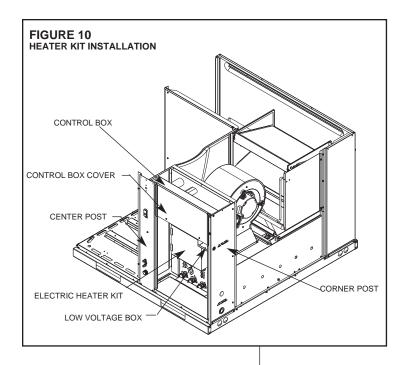
C. INTERNAL WIRING

 A diagram of the internal wiring of this unit is located on the electrical control box cover. If any of the original wire as supplied with the appliance must be replaced, the wire gauge and insulation must be the same as original wiring.

D. GROUNDING



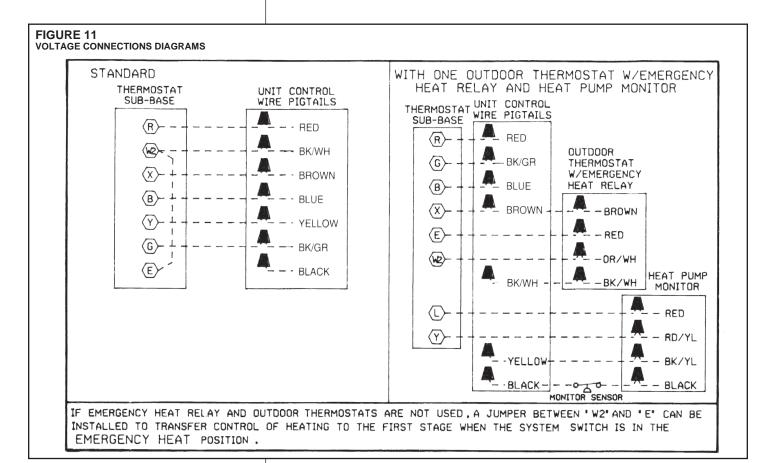
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GROUNDING MAY ALSO BE ACCOMPLISHED BY GROUNDING THE POWER LINE CONDUIT TO THE UNIT. MAKE SURE THE CONDUIT NUT LOCKING TEETH HAVE PIERCED THE INSULATING PAINT FILM OF THE SIDE PANEL.

E. THERMOSTAT

Mount the thermostat on an inside wall about five feet above the floor in a location where it will not be affected by unconditioned air, sun, or drafts from open doors or other sources. READ installation instructions in heat pump thermostat package CAREFULLY because each has some different wiring requirements.



XII.INDOOR AIR FLOW DATA

All 208/230 volt units are equipped with multi-speed indoor blower motors. Each unit is shipped factory wired for the proper speed at a normal external static. See the blower performance data in this manual.

XIII. CRANKCASE HEAT (OPTIONAL)

At initial startup or after extended shutdown periods, make sure crankcase heat is energized for at least 12 hours before compressor is started (disconnect switch closed and wall thermostat "OFF" position).

Crankcase heat is not required on scroll type compressors, but may be necessary for difficult starting situations.

XIV. PRE-START CHECK

- 1. Is unit properly located and slightly slanted toward indoor condensate drain?
- Is ductwork insulated, weatherproofed, with proper spacing to combustible materials?
- 3. Is air free to travel to and from outdoor coil? (See Figure 2.)
- 4. Is the wiring correct, tight, and according to unit wiring diagram?
- 5. Is unit grounded?
- 6. Are field supplied air filters in place and clean?
- 7. Do the outdoor fan and indoor blower turn freely without rubbing, and are they tight on the motor shafts?
- 8. Has crankcase heat (if required) been on for at least 12 hours?
- 9. Is unit elevated to allow for outdoor coil condensate drainage during heating operation and defrost?

XV. STARTUP

- 1. Turn thermostat to "OFF," turn "on" power supply at disconnect switch.
- 2. Turn temperature setting as high as it will go.
- 3. Turn fan switch to "ON."
- 4. Indoor blower should run. Be sure it is running in the right direction.
- 5. Adjust discharge air grilles and balance system.
- Turn fan switch to "AUTO." Turn system switch to "COOL" and turn temperature setting below room temperature. Unit should run in cooling mode.
- 7. Is outdoor fan operating correctly in the right direction?
- 8. Is compressor running correctly.
- Turn thermostat system switch to "HEAT." Unit should stop. Wait 5 minutes, then raise temperature setting to above room temperature. Unit should run in heating mode and after about 30 to 50 seconds auxiliary heaters, if installed, should come on.
- 10. Check the refrigerant charge using the instructions located on control box cover. Replace service port caps. Service port cores are for system access only and will leak if not tightly capped.
- 11. Turn thermostat system switch to proper mode "HEAT" or "COOI" and set thermostat to proper temperature setting. Record the following after the unit has run some time.
 A Operating Mode

A. Operating wode	
B. Discharge Pressure (High)	PSIG
C. Vapor Pressure at Compressor (Low)	PSIG
D. Vapor Line Temperature at Compressor	°F.
E. Indoor Dry Bulb	°F.
F. Indoor Wet Bulb	°F.
G. Outdoor Dry Bulb	°F.
H. Outdoor Wet Bulb	°F.
Voltage at Contactor	Volts
J. Current at Contactor	Amps
K. Model Number	
L. Serial Number	
M. Location	
N. Owner	
O. Date	

- 12. Check ducts for condensation and air leaks.
- 13. Check unit for tubing and sheet metal rattles.
- 14. Instruct the owner on operation and maintenance.
- 15. Leave "INSTALLATION" and "USE AND CARE" instructions with owner

XVI. OPERATION

Most single phase units are operated PSC (no start relay or start capacitor). It is important that such systems be off for a minimum of 5 minutes before restarting to allow equalization of pressures. Do not move the thermostat to cycle unit without waiting five minutes. To do so may cause the compressor to stop on an automatic open overload device or blow a fuse. Poor electrical service can cause nuisance tripping in overloads or blow fuses.

IMPORTANT: The compressor has an internal overload protector. Under some conditions, it can take up to 2 hours for this overload to reset. Make sure overload has had time to reset before condemning the compressor.

Some models may be factory equipped with a start relay and start capacitor.

Most single phase 208/240 volt units are equipped with a time delay control (TDC1). The control allows the blower to operate for up to 90 seconds after the thermostat is satisfied.

XVII. AUXILIARY HEAT

The amount of auxiliary heat required depends on the heat loss of the structure to be heated and the capacity of the heat pump. It is good practice to install strip heat to maintain at least 60°F indoor temperatures in case of compressor failure. The auxiliary heat is energized by the second stage of the thermostat. The amount of electric heat that is allowed to come on, as determined by the output of the heat pump, may be controlled by an outdoor thermostat.

▲ WARNING

ONLY ELECTRIC HEATER KITS SUPPLIED BY THIS MANUFACTURER AS DESCRIBED IN THIS PUBLICATION HAVE BEEN DESIGNED, TESTED, AND **EVALUATED BY A NATIONALLY RECOGNIZED SAFETY TESTING AGENCY** FOR USE WITH THIS UNIT. USE OF ANY OTHER MANUFACTURED ELECTRIC HEATERS INSTALLED WITHIN THIS UNIT MAY CAUSE HAZARDOUS CONDI-TIONS RESULTING IN PROPERTY DAMAGE, FIRE, BODILY INJURY OR DEATH.

A. CONTROL SYSTEM OPERATION

- 1. In the cooling mode, the thermostat will, on a call for cooling, energize the compressor contactor and the indoor blower relay. The indoor blower can be operated continuously by setting the thermostat fan switch at the "ON" position. The reversing valve coil is de-energized when the changeover relay is energized.
- 2. In the heating mode, the first heat stage of the thermostat will energize the compressor contactor and the indoor blower relay. The second heat stage will turn on one or more supplementary resistance heaters. The reversing valve is energized except in defrost. If required or considered desirable, the resistance heat may also be controlled by outdoor thermostats.

XVIII. DEMAND DEFROST CONTROL AND HIGH/LOW PRESSURE CONTROLS

The demand defrost control monitors the outdoor ambient temperature, outdoor coil temperature and the compressor run time to determine when a defrost cycle is required.

Enhanced Feature Demand Defrost Control: This defrost control has high and low pressure control inputs with unique pressure switch logic built into the microprocessor to provide compressor and system protection without nuisance lockouts. The control cycles the compressor off for 30 seconds at the beginning and the end of the defrost cycle to eliminate the increased compressor noise caused by rapidly changing system pressures when the reversing valve switches. See next page for diagnostic flash codes and sensor resistance values at various temperatures.

DEFROST INITIATION

A defrost will be initiated when the three conditions below are satisfied:

- 1. The outdoor coil temperature is below 35°F as measured by a good coil sensor,
- The compressor has operated for at least 34 minutes with the outdoor coil temperature below 35°F and
- The measured difference between the ambient temperature and the outdoor coil temperature is greater than the calculated difference determined by the defrost control microprocessor.

DEFROST TERMINATION

Once a defrost is initiated, the defrost will continue until fourteen minutes has elapsed or the coil temperature has reached the selected termination temperature. The factory setting is 70°F but can be changed to 50°F, 60°F, or 80°F by relocating the jumper on the control board.

TEMPERATURE SENSORS

The coil sensor is located on the outdoor coil near the point fed by the distribution tubes from the expansion device, on the top most cross-over tube. The ambient air sensor is located outside the control box so it can sense outdoor temperatures.

If the ambient sensor fails, the defrost control will initiate a defrost every 34 minutes of compressor run time with the coil temperature below 35°F.

If the coil sensor fails, the defrost control will not initiate a defrost.

TEST MODE

The test mode is initiated by shorting the TEST pins. The unit must have an active heat pump heating call to enter the test mode. In this mode of operation, the enable temperature is ignored and all timers are sped up. To initiate a manual defrost, short and hold the TEST pins. Remove the short when the system switches to defrost mode after the compressor noise abatement delay. The defrost will terminate on time (14 minutes) or when the termination temperature has been reached.

Test Sequence of Operation:

- 1) Provide a heating call to the heat pump.
- Short test pins to bypass anti-short cycle timer. (If unit is running, this step is not necessary.)
- 3) Short test pins and hold them shorted to enter defrost mode.
- 4) Release test pins once control exits noise abatement delay.
- 5) Monitor coil temperature when control exits defrost.
- 6) Unit should return to heating mode.

TROUBLE SHOOTING DEMAND DEFROST

During the test mode the coil temperature should be monitored. If the system exits defrost at approximately the termination temperature, the control is operating normlly. If not, check the coil and ambient temperature sensor resistances, using the sensor temperature vs. resistance table at the end of this section.

Immerse the sensor in water and measure the resistance of the sensor. At $35^{\circ}F$ the resistance of the sensor should be approximately 30,000 ohms.

Ensure that the coil sensor is properly installed that is not loose or touching the cabinet.

HIGH/LOW PRESSURE CONTROL MONITORING - ENHANCED DEFROST CONTROL

Status of high and low pressure controls is monitored by the enhanced feature demand defrost control and the following actions are taken.

High Pressure Control – Provides active protection in both cooling and heating modes at all outdoor ambient temperatures. The high pressure control is an automatic reset type and opens at approximately 610 psig and closes at approximately 420 psig. The compressor and fan motor will stop when the high pressure control opens and will start again if the high side pressure drops to approximately 420 psig where the automatic reset high pressure control resets. If the high pressure control opens 3 times within a particular call for heating or cooling operation, the defrost control will lock out compressor and outdoor fan operation.

Low Pressure Control – Provides active protection in both heating and cooling modes at all outdoor ambient temperatures. The low pressure control is an automatic reset type and opens at approximately 15 psig and closes at approximately 40 psig. Operation is slightly different between cooling and heating modes.

Cooling Mode: The compressor and fan motor will stop when the low pressure control opens and will start again when the low side pressure rises to approximately 40 psig after the low pressure control automatically resets. If the low pressure switch opens 3 times within a particular call for cooling operation, the defrost control will lock out compressor and outdoor fan operation.

Heating Mode: The compressor and outdoor fan motor will stop when the low pressure control opens and will start again when the low side pressure rises to approximately 40 psig when the low pressure control automatically resets. If the low pressure switch trips 3 times within 120 minutes of operation during a particular call for heating operation, the defrost control will lock out compressor and outdoor fan operation. If the lock-out due to low pressure occurs at an outdoor ambient temperature below 5°F, the defrost control will automatically exit the lock-out mode when the outdoor ambient temperature rises to 5°F. This feature is necessary since the low pressure control could possibly have opened due to the outdoor ambient being very low rather than an actual system fault.

Exiting Lock-Out Mode: To exit the lock-out mode, remove 24 volts to the defrost control by removing power to the unit or by shorting the two defrost control pins together.

ENHANCED FEATURE DEFROST CONTROL DIAGNOSTIC CODES

LED 1	LED 2	Control Board Status
OFF	OFF	No Power
ON	ON	Coil Sensor Failure
OFF	ON	Ambient Sensor Failure
FLASH	FLASH	Normal
OFF	FLASH	Low Pressure Lockout (short test pins to reset)
FLASH	OFF	High Pressure Lockout (short test pins to reset)
ON	FLASH	Low Pressure Control Open
FLASH	ON	High Pressure Control Open
Alternat	te Flashing	5 Minute Time Delay

SENSOR TEMPERATURE VS. RESISTANCE TABLE

Degrees C	Degrees F	Ohms
-20	-4	96,974
-10	14	55,298
0	32	32,650
10	50	19,903
20	68	12,493
25	77	10,000
30	86	8,056
40	104	5,324

XIX. GENERAL DATA - RQNL- MODELS NOMINAL SIZES 2-4 TONS [7.1-14.6 kW]

Model RQNL - Series	B024JK	B030JK	B036CK	B036JK
Cooling performance ¹				Continued ->
Gross Cooling Capacity Btu [kW]	24,400 [7.15]	29,000 [8.5]	36,200 [10.61]	36,200 [10.61]
EER, SEER ²	11/13	11/13	11/13	11/13
Nominal CFM/ARI Rated CFM [L/s]	800/800 [378/378]	1000/1000 [472/472]	1200/1250 [566/590]	1200/1250 [566/590]
ARI Net Cooling Capacity Btu [kW]	23,600 [6.91]	27,800 [8.15]	35,000 [10.26]	35,000 [10.26]
Net Sensible Capacity Btu [kW]	17,600 [5.16]	20,800 [6.09]	26,000 [7.62]	26,000 [7.62]
Net Latent Capacity Btu [kW]	6,000 [1.76]	7,000 [2.05]	9,000 [2.64]	9,000 [2.64]
Net System Power kW	2.15	2.53	3.18	3.18
Heating Performance (Heat Pumps) ³				
High Temp. Btuh [kW] Ratiing	23,600 [6.91]	28,200 [8.26]	34,000 [9.96]	34,000 [9.96]
System Power KW / COP	2.02/3.4	2.45/3.4	2.86/3.5	2.86/3.5
Low Temp. Btuh [kW] Rating	13,000 [3.81]	16,000 [4.69]	19,500 [5.71]	19,500 [5.71]
System Power KW / COP	1.9/2	2.26/2.1	2.61/2.2	2.61/2.2
HSPF (Btu/Watts-hr)	7.7	7.7	7.7	7.7
Compressor				
No/Type	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll
Outdoor Sound Rating (dB) ⁴	76	76	76	76
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	14.51 [1.35]	16.32 [1.52]	11.2 [1.04]	11.2 [1.04]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	5.54 [0.51]	7.39 [0.69]	7.39 [0.69]	7.39 [0.69]
Rows / FPI [FPcm]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	2700 [1274]	2700 [1274]	2700 [1274]	2700 [1274]
No. Motors/HP	1 at 1/5 HP	1 at 1/5 HP	1 at 1/5 HP	1 at 1/5 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/9x7 [228.6x177.8]	1/10x9 [254x228.6]	1/10x9 [254x228.6]	1/10x9 [254x228.6]
	Direct/2	Direct/3	Direct/1	Direct/1
Drive Type/No. Speeds No. Motors	1	1	1	1
Motor HP	1/4	1/2	1/3	1/3
Motor RPM	1/4	1075	1/3	1/3
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• •
Furnished (NO.) Size Recommended in [mm x mm x mm]	No (1)1/20/20 [25/508/508]	No (1)1y24y24 [25y610y610]	No (1)1y24y24 [25y610y610]	No (1)1y24y24 [25y610y610]
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x20x20 [25x508x508]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	98 [2778]	108 [3062]	146 [4139]	146 [4139]
Weights	004 [477]	444 [004]	474 [044]	400 [040]
Net Weight lbs. [kg]	391 [177]	444 [201]	471 [214]	468 [212]
Ship Weight lbs. [kg]	401 [182]	455 [206]	482 [219]	479 [217]

GENERAL DATA - RQNL- MODELSNOMINAL SIZES 2-4 TONS [7.1-14.6 kW]

Model RQNL - Series	B042CK	B042JK	B048CK	B048JK
Cooling performance ¹				
Gross Cooling Capacity Btu [kW]	43,500 [12.75]	43,500 [12.75]	49,000 [14.36]	49,000 [14.36]
EER, SEER ²	11/13	11/13	11/13	11/13
Nominal CFM/ARI Rated CFM [L/s]	1400/1400 [661/661]	1400/1400 [661/661]	1600/1600 [755/755]	1600/1600 [755/755]
ARI Net Cooling Capacity Btu [kW]	42,500 [12.45]	42,500 [12.45]	47,500 [13.92]	47,500 [13.92]
Net Sensible Capacity Btu [kW]	31,500 [9.23]	31,500 [9.23]	36,000 [10.55]	36,000 [10.55]
Net Latent Capacity Btu [kW]	11,000 [3.22]	11,000 [3.22]	11,500 [3.37]	11,500 [3.37]
Net System Power kW	3.86	3.86	4.31	4.31
Heating Performance (Heat Pumps) ³				
High Temp. Btuh [kW] Ratiing	41,500 [12.16]	41,500 [12.16]	46,000 [13.48]	46,000 [13.48]
System Power KW / COP	3.65/3.4	3.65/3.4	3.89/3.4	3.89/3.4
Low Temp. Btuh [kW] Rating	24,200 [7.09]	24,200 [7.09]	26,600 [7.79]	26,600 [7.79]
System Power KW / COP	3.43/2.08	3.43/2.08	3.57/2.2	3.57/2.2
HSPF (Btu/Watts-hr)	7.7	7.7	7.7	7.7
Compressor	1.1	1.1	1.1	1.1
No/Type	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll	1/Copeland Scroll
Outdoor Sound Rating (dB) ⁴	76	76	78	78
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]				
	16.32 [1.52]	16.32 [1.52]	16.32 [1.52]	16.32 [1.52]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	7.39 [0.69]	7.39 [0.69]	7.39 [0.69]	7.39 [0.69]
Rows / FPI [FPcm]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	3300 [1557]	3300 [1557]	3000 [1416]	3000 [1416]
No. Motors/HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP	1 at 1/3 HP
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/10x9 [254x228.6]	1/10x9 [254x228.6]	1/10x9 [254x228.6]	1/10x9 [254x228.6]
Drive Type/No. Speeds	Direct/2	Direct/2	Direct/2	Direct/2
No. Motors	1	1	1	1
Motor HP	3/4	3/4	3/4	3/4
Motor RPM	1075	1075	1075	1075
Motor Frame Size	48	48	48	48
Filter - Type Furnished	Field Supplied	Field Supplied	Field Supplied	Field Supplied
	No (1)1/2/1/2/1/2/1/2/1/2/1/2/1/2/1/2/1/2/1/	No (1)1y24y24 [25y610y610]	No (1)1y24y24 [25y610y610]	No (1)1y24y24 [25y610y610]
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	176 [4990]	176 [4990]	183 [5188]	183 [5188]
Weights	=00 to001	food		= 4.0 f00.43
Net Weight lbs. [kg]	508 [230]	505 [229]	500 [227]	510 [231]
Ship Weight lbs. [kg]	519 [235]	516 [234]	511 [232]	521 [236]

NOTES:

^{1.} Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. ARI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on ARI Standard 210/240 or 360.

^{2.} EER and/or SEER are rated at ARI conditions and in accordance with DOE test procedures.

^{3.} Outdoor Sound Rating shown is tested in accordance with ARI Standard 270.

GENERAL DATA - RQPL- MODELSNOMINAL SIZES 2-4 TONS [7.1-14.6 kW]

Model RQPL- Series	B024JK	B025JK	B030JK	B036CK
Cooling Performance ¹	25 200 [7 22]	04 400 [7 45]	20,000 [0,72]	Continued ->
Gross Cooling Capacity Btu [kW]	25,000 [7.32]	24,400 [7.15]	29,800 [8.73]	36,600 [10.72]
EER/SEER ²	11.8/14	12/14.3	12/14.3	11.3/14.3
Nominal CFM/AHRI Rated CFM [L/s]	800/850 [378/401]	800/850 [378/401]	1000/1050 [472/495]	1200/1250 [566/590]
AHRI Net Cooling Capacity Btu [kW]	24,400 [7.15]	23,800 [6.97]	29,200 [8.56]	36,000 [10.55]
Net Sensible Capacity Btu [kW]	18,800 [5.51]	17,800 [5.22]	23,000 [6.74]	27,100 [7.94]
Net Latent Capacity Btu [kW]	5,600 [1.64]	6,000 [1.76]	6,200 [1.82]	8,900 [2.61]
Net System Power kW	2.07	1.95	2.48	3
Heating Performance (Heat Pumps)				
High Temp. Btuh [kW] Rating	23,800 [6.97]	23,600 [6.91]	27,800 [8.15]	33,200 [9.73]
System Power KW / COP	1.99/3.5	1.87/3.7	2.26/3.6	2.7/3.6
Low Temp. Btuh [kW] Rating	13,800 [4.04]	12,900 [3.78]	15,500 [4.54]	18,000 [5.27]
System Power KW / COP	1.84/2.2	1.69/2.24	2.06/2.2	2.4/2.2
HSPF (Btu/Watts-hr)	8	8	8	8
Compressor No./Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
Outdoor Sound Rating (dB) ⁵	76	76	76	76
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	14.51 [1.35]	14.51 [1.35]	16.32 [1.52]	11.2 [1.04]
Rows / FPI [FPcm]	1 / 22 [9]	1 / 22 [9]	1 / 22 [9]	2 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	5.54 [0.51]	5.54 [0.51]	7.39 [0.69]	7.39 [0.69]
Rows / FPI [FPcm]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	2700 [1274]	2700 [1274]	2700 [1274]	2700 [1274]
No. Motors/HP	1 at 1/3 HP			
Motor RPM	1075	869	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/9x7 [229x178]	1/9x7 [229x178]	1/10x9 [254x229]	1/10x9 [254x229]
Drive Type	Direct	Direct	Direct	Direct
No. Speeds	Multiple	Multiple	Multiple	Multiple
No. Motors	1	1	1	1
Motor HP	1/3	1/3	1/2	1/2
Motor RPM	1050	1050	1050	1075
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x20x20 [25x508x508]	(1)1x20x20 [25x508x508]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	98 [2778]	98 [2778]	108 [3062]	146 [4139]
Weights				
Net Weight lbs. [kg]	391 [177]	391 [177]	444 [201]	471 [214]
Ship Weight lbs. [kg]	401 [182]	401 [182]	455 [206]	482 [219]

GENERAL DATA - RQPL- MODELSNOMINAL SIZES 2-4 TONS [7.1-14.6 kW]

Model RQPL- Series	B036JK	B042CK	B042JK	B048CK
Cooling Performance ¹				Continued ->
Gross Cooling Capacity Btu [kW]	36,600 [10.72]	43,500 [12.75]	43,500 [12.75]	49,000 [14.36]
EER/SEER ²				
	11.3/14.3	11.3/14	11.3/14	11.5/14
Nominal CFM/AHRI Rated CFM [L/s]	1200/1250 [566/590]	1400/1400 [661/661]	1400/1400 [661/661]	1600/1600 [755/755]
AHRI Net Cooling Capacity Btu [kW]	36,000 [10.55]	42,500 [12.45]	42,500 [12.45]	47,500 [13.92]
Net Sensible Capacity Btu [kW]	27,100 [7.94]	31,650 [9.27]	31,650 [9.27]	35,850 [10.5]
Net Latent Capacity Btu [kW]	8,900 [2.61]	10,850 [3.18]	10,850 [3.18]	11,650 [3.41]
Net System Power kW	3	3.76	3.76	4.13
Heating Performance (Heat Pumps)				
High Temp. Btuh [kW] Rating	33,200 [9.73]	41,500 [12.16]	41,500 [12.16]	46,000 [13.48]
System Power KW / COP	2.7/3.6	3.58/3.4	3.58/3.4	3.92/3.44
Low Temp. Btuh [kW] Rating	18,000 [5.27]	24,200 [7.09]	24,200 [7.09]	26,600 [7.79]
System Power KW / COP	2.4/2.2	3.41/2.08	3.41/2.08	3.54/2.2
HSPF (Btu/Watts-hr)	8	8	8	8
Compressor No./Type	1/Scroll	1/Scroll	1/Scroll	1/Scroll
Outdoor Sound Rating (dB) ⁵	76	76	76	78
Outdoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm] OD	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	11.2 [1.04]	16.32 [1.52]	16.32 [1.52]	16.32 [1.52]
Rows / FPI [FPcm]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]	2 / 22 [9]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Indoor Coil - Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	7.39 [0.69]	7.39 [0.69]	7.39 [0.69]	7.39 [0.69]
Rows / FPI [FPcm]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]	2 / 15 [6]
Refrigerant Control	TX Valves	TX Valves	TX Valves	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan - Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]	1/22 [558.8]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	2700 [1274]	3300 [1557]	3300 [1557]	3000 [1416]
No. Motors/HP	1 at 1/3 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan - Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	1/10x9 [254x229]	1/10x9 [254x229]	1/10x9 [254x229]	1/10x9 [254x229]
Drive Type	Direct	Direct	Direct	Direct
No. Speeds	Multiple	Multiple	Multiple	Multiple
No. Motors	1	1	1	1
Motor HP	1/2	3/4	3/4	3/4
Motor RPM	1050	1075	1075	1075
Motor Frame Size	48	48	48	48
Filter - Type	Field Supplied	Field Supplied	Field Supplied	Field Supplied
Furnished	No	No	No	No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	146 [4139]	176 [4990]	176 [4990]	183 [5188]
Weights			·	·
Net Weight lbs. [kg]	468 [212]	508 [230]	505 [229]	500 [227]
rect vergrit ibs. [kg]				

GENERAL DATA - RQPL- MODELSNOMINAL SIZES 2-4 TONS [7.1-14.6 kW]

Model RQPL- Series	B048JK
Cooling Performance ¹	
	40,000 [14,34]
Gross Cooling Capacity Btu [kW]	49,000 [14.36]
EER/SEER ²	11.5/14
Nominal CFM/AHRI Rated CFM [L/s]	1600/1600 [755/755]
AHRI Net Cooling Capacity Btu [kW]	47,500 [13.92]
Net Sensible Capacity Btu [kW]	35,850 [10.5]
Net Latent Capacity Btu [kW]	11,650 [3.41]
Net System Power kW	4.13
Heating Performance (Heat Pumps)	
High Temp. Btuh [kW] Rating	46,000 [13.48]
System Power KW / COP	3.92/3.44
Low Temp. Btuh [kW] Rating	26,600 [7.79]
System Power KW / COP	3.54/2.2
HSPF (Btu/Watts-hr)	8
Compressor	1/Carall
No./Type	1/Scroll
Outdoor Sound Rating (dB) ⁵	78
Outdoor Coil - Fin Type	Louvered
Tube Type	Rifled
Tube Size in. [mm] OD	0.375 [9.5]
Face Area sq. ft. [sq. m]	16.32 [1.52]
Rows / FPI [FPcm]	2 / 22 [9]
Refrigerant Control	TX Valves
Indoor Coil - Fin Type	Louvered
Tube Type	Rifled
Tube Size in. [mm]	0.375 [9.5]
Face Area sq. ft. [sq. m]	7.39 [0.69]
Rows / FPI [FPcm]	2 / 15 [6]
Refrigerant Control	TX Valves
Drain Connection No./Size in. [mm]	1/1 [25.4]
Outdoor Fan - Type	Propeller
No. Used/Diameter in. [mm]	1/22 [558.8]
Drive Type/No. Speeds	Direct/1
CFM [L/s]	3000 [1416]
No. Motors/HP	1 at 1/3 HP
Motor RPM	1075
Indoor Fan - Type	FC Centrifugal
No. Used/Diameter in. [mm]	1/10x9 [254x229]
Drive Type	Direct
No. Speeds	Multiple
No. Motors	1
Motor HP	3/4
Motor RPM	1075
Motor Frame Size	48
Filter - Type	Field Supplied
Furnished	No No
(NO.) Size Recommended in. [mm x mm x mm]	(1)1x24x24 [25x610x610]
Refrigerant Charge Oz. [g]	183 [5188]
Weights	
Net Weight lbs. [kg]	510 [231]
Ship Weight lbs. [kg]	521 [236]

NOTES:

- 1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. ARI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on ARI Standard 210/240 or 360.
- 2. EER and/or SEER are rated at ARI conditions and in accordance with DOE test procedures.
- 3. Heating Performance limit settings and rating data were established and approved under laboratory test conditions using American National Standard Institute standards. Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet, ratings should be reduced at the rate of 4% for each 1000 feet above sea level.
- 4. Outdoor Sound Rating shown is tested in accordance with ARI Standard 270.

XX. MISCELLANEOUS

			ELEC1	TRICAL DATA	A – RQNL- S	ERIES			
		-B024JK	-B030JK	-B036CK	-B036JK	-B042CK	-B042JK	-B048CK	-B048JK
uc	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253
rmatic	Minimum Circuit Ampacity	21/21	24/24	19/19	27/27	25/25	33/33	26/26	37/37
Unit Information	Minimum Overcurrent Protection Device Size	25/25	25/25	20/20	25/25	30/30	35/35	30/30	40/40
Ď	Maximum Overcurrent Protection Device Size	30/30	35/35	25/25	40/40	35/35	50/50	35/35	50/50
	No.	1	1	1	1	1	1	1	1
oto	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
Ž	Phase	1	1	3	1	3	1	3	1
SSO	HP	2	2 1/2	3	3	3 1/2	3 1/2	4	4
bre	RPM	3450	3450	3450	3450	3450	3450	3450	3450
Compressor Motor	Amps (RLA), Comp. 1	12.8/12.8	14.1/14.1	10.3/10.3	16.7/16.7	13.1/13.1	19.9/19.913.7/	13.7 23.8/23.8	
	Amps (LRA), Comp 2	58.3/58.3	73/73	73/73	79/79	83.1/83.1	109/109	83.1/83.1	117/117
Ž	No.	1	1	1	1	1	1	1	1
Notc	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
er I	Phase	1	1	1	1	1	1	1	1
Condenser Motor	HP	1/5	1/5	1/5	1/5	1/3	1/3	1/3	1/3
puo	Amps (FLA, each)	1.3	1.3	1.3	1.3	2	2	2	2
Ö	Amps (LRA, each)	2.2	2.2	2.2	2.2	3.9	3.9	3.9	3.9
	No.	1	1	1	1	1	1	1	1
Fan	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
tor	Phase	1	1	1	1	1	1	1	1
ora	HP	1/4	1/2	1/2	1/3	3/4	3/4	3/4	3/4
Evaporator Fan	Amps (FLA, each)	2.8	4.1	4.1	4.1	6	6	6	6
	Amps (LRA, each)	0	0	0	0	0	0	0	0

Horsepower Per Compressor.
 Amp Draw Per Motor. Multiply Value By Number of Motors to Determine Total Amps.

			ELE	CTRICAL I	DATA – RQ	PL- SERIES	3			
		-B024JK	-B025JK	-B030JK	-B036CK	-B036JK	-B042CK	-B042JK	-B048CK	-B048JK
uc	Unit Operating Voltage Range	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253	187-253
rmati	Minimum Circuit Ampacity	21/21	21/21	24/24	19/19	27/27	25/25	33/33	26/26	37/37
Unit Information	Minimum Overcurrent Protection Device Size	25/25	25/25	25/25	20/20	30/30	30/30	35/35	30/30	40/40
Ď	Maximum Overcurrent Protection Device Size	30/30	30/30	35/35	25/25	40/40	35/35	50/50	35/35	50/50
	No.	1	1	1	1	1	1	1	1	1
Motor	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
	Phase	1	1	1	3	1	3	1	3	1
SSC	HP	2	2	2 1/2	3	3	3 1/2	3 1/2	4	4
bre	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450
Compressor	Amps (RLA), Comp. 1	12.8/12.8	12.8/12.8	14.1/14.1	10.4/10.4	16.7/16.7	13.1/13.1	19.9/19.9	13.7/13.7	23.8/23.8
	Amps (LRA), Comp 2	58.3/58.3	58.3/58.3	73/73	73/73	79/79	83.1/83.1	109/109	83.1/83.1	117/117
'n	No.	1	1	1	1	1	1	1	1	1
Motor	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
er	Phase	1	1	1	1	1	1	1	1	1
Condenser	HP	1/5	1/3	1/5	1/5	1/5	1/3	1/3	1/3	1/3
ond	Amps (FLA, each)	1.3	1.3	1.3	1.3	1.3	2	2	2	2
ŭ	Amps (LRA, each)	2.2	2.2	2.2	2.2	2.2	3.9	3.9	3.9	3.9
	No.	1	1	1	1	1	1	1	1	1
Fan	Volts	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230	208/230
for	Phase	1	1	1	1	1	1	1	1	1
ora	HP	1/3	1/3	1/2	1/2	1/2	3/4	3/4	3/4	3/4
Evaporator	Amps (FLA, each)	2.8	2.8	4.1	4.1	4.1	6	6	6	6
	Amps (LRA, each)	0	0/0	0	0	0	0	0	0	0

Horsepower Per Compressor.
 Amp Draw Per Motor. Multiply Value By Number of Motors to Determine Total Amps.

INDOOR AIRFLOW PERFORMANCE FOR 2-4 TON PACKAGE HEAT PUMP - RQNL-**DIRECT DRIVE**

RQNL Indoor Airflow Performance - 208 Volts

	2.4 - 4 - 5											
Cooling Capacity	Speed	Recommended Airflow	Blower Size/ Motor HP [W] &	Motor Speed			ш	xternal Static (Side I	External Static Pressure - Inches W.C. [kPa] (Side Discharge-Wet Coil)	t Coil)	а ^ј	
Tons [kW]	Factory	(Min/Max)	# or opeeds		•	0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]
					CFM [I/s]	675 [319]	657 [310]	634 [299]	602 [284]	560 [264]	505 [238]	435 [205]
			9 x 7 Blower	Low	RPM	969	785	870	902	940	086	1020
2.0	1	700 CFM /	1/4 HP [186W]		Watts	221	214	203	191	171	163	149
[2.03]	5	900 CFM	2 Speed		CFM [I/s]	898 [424]	861 [406]	822 [388]	777 [367]	721 [340]	651 [307]	562 [265]
			PSC Motor	High	RPM	940	965	366	1020	1045	1070	1090
					Watts	292	278	266	253	239	221	199
					CFM [I/s]	1076 [508]	1059 [500]	1032 [487]	996 [470]	950 [448]	896 [423]	832 [393]
				Low	RPM	730	775	820	865	905	940	975
			10 v o Blower		Watts	356	349	341	331	320	302	287
2 0		975 CEM /	10 X 9 DIOWEI		CFM [I/s]	1222 [577]	1197 [565]	1179 [556]	1162 [548]	1137 [537]	1097 [518]	1033 [488]
6.3 18 701	Low	1125 CEM	1/2 HF [3/3/v]	Med.	RPM	292	810	855	890	920	096	962
[6.7.9]		N 10 C7 I	o speed		Watts	423	415	407	397	386	320	351
					CFM [I/s]	1514 [715]	1461 [690]	1415 [668]	1370 [647]	1322 [624]	1266 [597]	1197 [565]
				High	RPM	895	930	965	982	1005	1025	1045
					Watts	538	514	493	473	454	434	412
0 8		10E0 CEM /	10 x 9 Blower		CFM [I/s]	1222 [577]	1201 [567]	1173 [554]	1137 [537]	1090 [514]	1030 [486]	954 [450]
3.0	High	1350 CFM	1/3 HP [249W]	High	RPM	785	805	830	870	902	026	066
[0.00]		1330 OF IN	1 Speed PSC Motor		Watts	355	352	346	340	331	320	306
				WO I	CFM [I/s]	1455 [687]	1431 [675]	1396 [659]	1360 [642]	1315 [621]	1285 [606]	1241 [586]
			10 x 9 Blower	(Tan 1)	RPM	824	856	889	931	968	1009	1041
3.5	Low	1225 CFM /	3/4 HP [559W]	(1ab 1)	Watts	268	280	288	303	311	325	331
[12.31]	(Tap 1)	1575 CFM	2 Speed	High	CFM [I/s]	1559 [736]	1530 [722]	1488 [702]	1454 [686]	1417 [669]	1375 [649]	1336 [631]
			X13 Motor	(C de T)	RPM	870	893	932	968	1007	1036	1072
				(1ab 2)	Watts	321	327	338	351	364	371	381
				, wo	CFM [I/s]	1675 [791]	1658 [782]	1610 [760]	1580 [746]	1535 [724]	1491 [704]	1422 [671]
			10 x 9 Blower	(Tab 1)	RPM	923	944	626	1013	1045	1077	1098
4.0	Low	1350 CFM /	3/4 HP [559W]	(1ab 1)	Watts	390	401	412	425	433	440	432
[14.07]	(Tap 1)	1700 CFM	2 Speed	High	CFM [I/s]	1770 [835]	1751 [826]	1706 [805]	1672 [789]	1624 [766]	1555 [734]	1463 [690]
			X13 Motor	(Carl	RPM	996	686	1018	1050	1078	1100	1115
				(1 ap 4)	Watts	454	466	473	486	490	481	460

Italic type indicates airflow outside of manufacturers recommendation. Do not connect wiring to unspecified speed taps.

Down Discharge Pressure Drop (Add to Side Discharge External Static Pressure)	narge Extern	al Static Pres	ssure)					
CFM [L/s]	600 [283]	800 [378]	1000 [472]	1200 [566]	1400 [661]	1600 [755]	1800 [849]	2000 [944]
Pressure Drop - Inches W.C. [kPa]	0	.02 [.005]	.05 [.012]	.07 [.017]	.1 [.025]	.12 [.030]	.15 [.037]	.17 [.042]

INDOOR AIRFLOW PERFORMANCE FOR 2-4 TON PACKAGE HEAT PUMP - RQNL-**DIRECT DRIVE**

Volts
230 V
Performance -
Airflow
Indoor
RONL

Cooling Capacity	Speed	Recommended Airflow	Blower Size/ Motor HP [W] &	Motor			Ш	External Static Pressure - Inches W.C. [kPa] (Side Discharge-Wet Coil)	Static Pressure - Inches W (Side Discharge-Wet Coil)	t Coil)	[a]	
Tons [kW]	Factory	(Min/Max)	# or speeds			0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]
					CFM [l/s]	771 [364]	751 [354]	725 [342]	691 [326]	645 [304]	584 [276]	546 [258]
			9 x 7 Blower	Low	RPM	825	870	910	920	985	1010	1030
2.0	1	700 CFM /	1/4 HP [186W]		Watts	253	242	230	217	204	189	181
[2.03]		900 CFM	2 Speed		CFM [l/s]	946 [446]	922 [435]	882 [416]	830 [392]	769 [363]	701 [331]	630 [297]
			PSC Motor	High	RPM	066	1015	1035	1055	1070	1085	1100
					Watts	315	303	288	273	257	241	226
					CFM [l/s]	1206 [569]	1182 [558]	1157 [546]	1128 [532]	1091 [515]	1044 [493]	983 [464]
				Low	RPM	260	815	028	910	920	975	1000
			40 × 0 Blower		Watts	419	406	394	381	368	353	334
2 2		875 CEM /	1/2 HD [373//]		CFM [l/s]	1411 [666]	1368 [646]	1327 [626]	1285 [606]	1238 [584]	1183 [558]	1116 [527]
[8 79]	Low	1105 OEM	3 Spood	Med.	RPM	865	006	935	920	1000	1020	1035
[6 2:0]		5 0 0 0	DSC Motor		Watts	498	498	481	464	447	431	391
					CFM [I/s]	1641 [774]	1577 [744]	1515 [715]	1455 [687]	1393 [657]	1329 [627]	1262 [596]
				High	RPM	086	1000	1020	1035	1050	1065	1080
					Watts	289	292	243	523	503	481	456
3.0		1050 CEM /	10 x 9 Blower		CFM [I/s]	1391 [656]	1357 [640]	1312 [619]	1258 [594]	1201 [567]	1145 [540]	1093 [516]
0.0	High	1350 CEM	1/3 HP [249W]	High	RPM	835	875	915	940	396	985	1000
[00:01]			1 Speed PSC Motor		Watts	428	419	406	392	378	365	355
				WO.	CFM [l/s]	1467 [692]	1439 [679]	1408 [665]	1360 [642]	1331 [628]	1287 [607]	1259 [594]
			10 x 9 Blower	(Low	RPM	831	854	894	932	972	1005	1042
3.5	Low	1225 CFM /	3/4 HP [559W]	(1901)	Watts	276	282	297	307	319	326	341
[12.31]	(Tap 1)	1575 CFM	2 Speed	High	CFM [I/s]	1550 [732]	1520 [717]	1486 [701]	1449 [684]	1407 [664]	1382 [652]	1337 [631]
			X13 Motor	- (c ac F)	RPM	867	890	086	974	1003	1039	1073
				(1ap 2)	Watts	317	323	339	355	362	377	385
				WO	CFM [I/s]	1692 [799]	1661 [784]	1633 [771]	1589 [750]	1560 [736]	1512 [714]	1442 [681]
			10 x 9 Blower	(Tan 1)	RPM	931	950	982	1018	1054	1082	1103
4.0	Low	1350 CFM /	3/4 HP [559W]	(1 db 1)	Watts	404	409	424	434	450	453	443
[14.07]	(Tap 1)	1700 CFM	2 Speed	High	CFM [I/s]	1748 [825]	1718 [811]	1686 [796]	1647 [777]	1616 [763]	1543 [728]	1472 [695]
			X13 Motor	(C dar)	RPM	922	826	1010	1043	1073	1096	1111
				(1 ap 2)	Watts	440	446	462	475	484	473	459
Notes:												

Notes:
Italic type indicates airflow outside of manufacturers recommendation.

Do not connect wiring to unspecified speed taps.

Down Discharge Pressure Drop (Add to External Static Pressure	Static Pressu	rre)						
CFM [L/s]	600 [283]	800 [378]	1000 [472]	1200 [566]	1400 [661]	1600 [755]	1800 [849]	2000 [944]
Pressure Drop - Inches W.C. [kPa]	0	.02 [.005]	.05 [.012]	.07 [.017]	.1 [.025]	.12 [.030]	.15 [.037]	.17 [.042]

INDOOR AIRFLOW PERFORMANCE FOR 2-4 TON PACKAGE HEAT PUMP – RQPL- DIRECT DRIVE

1086 256

1053 351

1155 164 1103 [52

246 1087 [513] 78 [367_, 983 1463 [690] 855 [404 986 [465 1026 248 998 [471 1072 381 1012 1098 432 020 1043 331 460 1064 [502] 957 820 [387 952 182 1046 [49. 982 245 990 206 236 481 External Static Pressure - Inches W.C. [kPa] 951 (Side Discharge-Wet Coil) 1253 [591 15 [621 968 311 1033 164 1083 188 364 932 299 490 224 1214 [573] 918 1143 [539] 1053 186 893 931 351 351 1050 486 864 191 78 [556] 863 1334 [630] 706 *[*805 396 [659 889 288 1024 155 188 868 219 932 1220 [576] 819 1132 [534] 1357 [640] 1431 [671 856 280 147 893 826 210 989 208 898 971 RQPL Indoor Airflow Performance - 208 Volts 396 [659] 914 [431 934 173 155 [6 824 268 796 784 870 966 167 864 268 CFM [l/s] RPM Watts CFM [I/ RPM Watts RPM Watts CFM [I/ Watts Watts Watts RPM RPM Watts RPM RPM Motor Speed Low (Tap 1) High (Tap 2) Low (Tap 1) (Tap 2) High (Tap 3) Low (Tap 1) (Tap 2) High (Tap 3) Low (Tap 1) High (Tap 2) Low (Tap 1) High (Tap 2) Med. Med. 9 x 7 Blower 1/3 HP [249W] 3 Speed X13 Motor 10 x 9 Blower 1/2 HP [373W] 3 Speed X13 Motor 10 x 9 Blower 3/4 HP [559W] 2 Speed X13 Motor Motor HP [W] & 1/2 HP [373W] 3 Speed X13 Motor 10 x 9 Blower 3/4 HP [559W] 2 Speed # of Speeds 10 x 9 Blower Blower Size/ X13 Motor Recommended <u>Manufacturer</u> 1050 CFM / 1350 CFM 1350 CFM / 1700 CFM 1225 CFM / 1575 CFM 875 CFM / 1125 CFM Airflow (Min/Max) 700 CFM / 900 CFM Low (Tap 1) Low (Tap 1) Low (Tap 1) Low (Tap 1) Motor Speed Low (Tap 1) Factory from Cooling Capacity Tons [kW] 4.0 [14.07] 3.0 [10.55] 3.5 [12.31] 2.0 [7.03] 2.5 [8.79]

Italic type indicates airflow outside of manufacturers recommendation. Do not connect wiring to unspecified speed taps.

CFM [L/s] 600 [283] 800 [378]	[378] 1000 [472]	1200 [566]	1400 [661]	1600 [755]	1800 [849]	2000 [944]
Pressure Drop - Inches W.C. [kPa] 0 .02 [.005]	[.005] .05 [.012]	.07 [.017]	.1 [.025]	.12 [.030]	.15 [.037]	.17 [.042]

4.2

INDOOR AIRFLOW PERFORMANCE FOR 2-4 TON PACKAGE HEAT PUMP – RQPL- DIRECT DRIVE

RQPL	Indoc	or Airflow	RQPL Indoor Airflow Performance - 230 Volts	ance	- 230	Volts							
Nominal Cooling Capacity	Motor Speed from	Manufacturer Recommended Airflow	Blower Size/ Motor HP [W] &	Motor				Externa	External Static Pressure - Inches W.C. [kPa] (Side Discharge-Wet Coil)	re - Inches W rge-Wet Coil)	.c. [kPa]		
Tons [kW]	Factory	(Min/Max)	# or speeds			0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]	0.8 [.20]
				WC -	CFM [I/s]	862 [407]	834 [394]	819 [387]	781 [369]	761 [359]	729 [344]	695 [328]	<i>606 [286]</i>
			9 x 7 Blower	(Last)	RPM	889	953	974	1018	1065	1101	1133	1156
2.0	Low	700 CFM /	1/3 HP [249W]	(1971)	Watts	151	159	162	166	173	176	180	165
[7.03]	(Tap 1)	900 CFM	3 Speed	Ligh	CFM [l/s]	918 [433]	888 [419]	874 [412]	838 [395]	819 [387]	781 [369]	711 [336]	616 [291]
			X13 Motor	Tage 7	RPM	953	988	1032	1060	1091	1126	1146	1157
				(1apz)	Watts	181	184	194	198	200	204	189	168
				ÀC.	CFM [I/s]	1076 [508]	1041 [491]	1017 [480]	970 [458]	928 [438]	852 [402]	785 [370]	745 [352]
				(Tan 1)	RPM	715	753	787	825	877	946	1005	1032
			10 × 9 Blower	(1 db 1)	Watts	144	148	157	169	175	187	198	202
20	30	875 CEM /	1/2 HD [373]//	Mod	CFM [l/s]	1187 [560]	1124 [530]	1096 [517]	1071 [505]	1024 [483]	987 [466]	896 [423]	852 [402]
[8 79]	(Tab 1)	110 F O EM	3 Speed	Tan 2)	RPM	762	799	832	829	914	940	1021	1059
[67.0]	(19)	INI D CY	V13 Motor	(1apz)	Watts	176	182	191	196	209	212	227	235
			DIOM CIX		CFM [I/s]	1271 [600]	1223 [577]	1169 [552]	1137 [537]	1104 [521]	1071 [505]	1015 [479]	934 [441]
				Ingr.	RPM	262	836	878	902	626	974	1026	1089
				(1ap 3)	Watts	212	217	227	231	241	247	257	270
				, and	CFM [l/s]	1258 [594]	1215 [573]	1200 [566]	1160 [547]	1130 [533]	1082 [511]	1026 [484]	954 [450]
				Low East	RPM	802	829	861	894	933	971	1020	1077
			10 v 0 Plower	(1ab 1)	Watts	210	217	225	230	239	245	259	268
3	Ì	1050 CEM /	1/2 HD [373]//	Ned	CFM [I/s]	1336 [631]	1298 [613]	1259 [594]	1229 [580]	1198 [565]	1160 [547]	1116 [527]	1071 [505]
0.0	(Tab 1)	1350 CEM	3 Spood	Top 2)	RPM	821	867	903	920	957	993	1038	1071
[.0.0]	راهل	1810 OCC1	y Speed	(1apz)	Watts	239	249	259	262	275	279	290	588
			DIOIOIN CI X	Ligh	CFM [l/s]	1416 [668]	1379 [651]	1342 [633]	1292 [610]	1275 [602]	1240 [585]	1200 [566]	1168 [551]
				Tan 3	RPM	874	868	933	952	663	1011	1060	1091
				(adb c)	Watts	285	290	299	304	314	322	328	337
				ÀC.	CFM [I/s]	1467 [692]	1439 [679]	1408 [665]	1360 [642]	1331 [628]	1287 [607]	1259 [594]	
			10 x 9 Blower	(Tan 1)	RPM	831	854	894	932	972	1005	1042	
3.5	Low	1225 CFM /	3/4 HP [559W]	(1ab 1)	Watts	276	282	297	307	319	326	341	
[12.31]	(Tap 1)	1575 CFM	2 Speed	High	CFM [I/s]	1550 [732]	1520 [717]	1486 [701]	1449 [684]	1407 [664]	1382 [652]	1337 [631]	
			X13 Motor	(Tan 2)	RPM	867	890	930	974	1003	1039	1073	
				(1ap 2)	Watts	317	323	339	355	362	377	385	
				àic -	CFM [I/s]	1692 [799]	1661 [784]	1633 [771]	1589 [750]	1560 [736]	1512 [714]	1442 [681]	
			10 x 9 Blower	(Tan 1)	RPM	931	950	982	1018	1054	1082	1103	
4.0	Low	1350 CFM /	3/4 HP [559W]	(1961)	Watts	404	409	424	434	450	453	443	
[14.07]	(Tap 1)	1700 CFM	2 Speed	High	CFM [I/s]	1748 [825]	1718 [811]	1686 [796]	1647 [777]	1616 [763]	1543 [728]	1472 [695]	
			X13 Motor	(Tap 2)	RPM	955	978	1010	1043	1073	1096	1111	
.00					walls	440	440	407	4/3	404	47.3	458	

Notes: Italic type indicates airflow outside of manufacturers recommendation. Do not connect wiring to unspecified speed taps.

Down Discharge Pressure Drop (Add to External Static Pressure)	ure)							
CFM [L/s]	600 [283]	800 [378]	1000 [472]	1200 [566]	1400 [661]	1600 [755]	1800 [849]	2000 [
Pressure Drop - Inches W.C. [kPa]	0	.02 [.005]	.05 [.012]	.07 [.017]	.1 [.025]	.12 [.030]	.15 [.037]	.17[.0

AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION - RQNL-

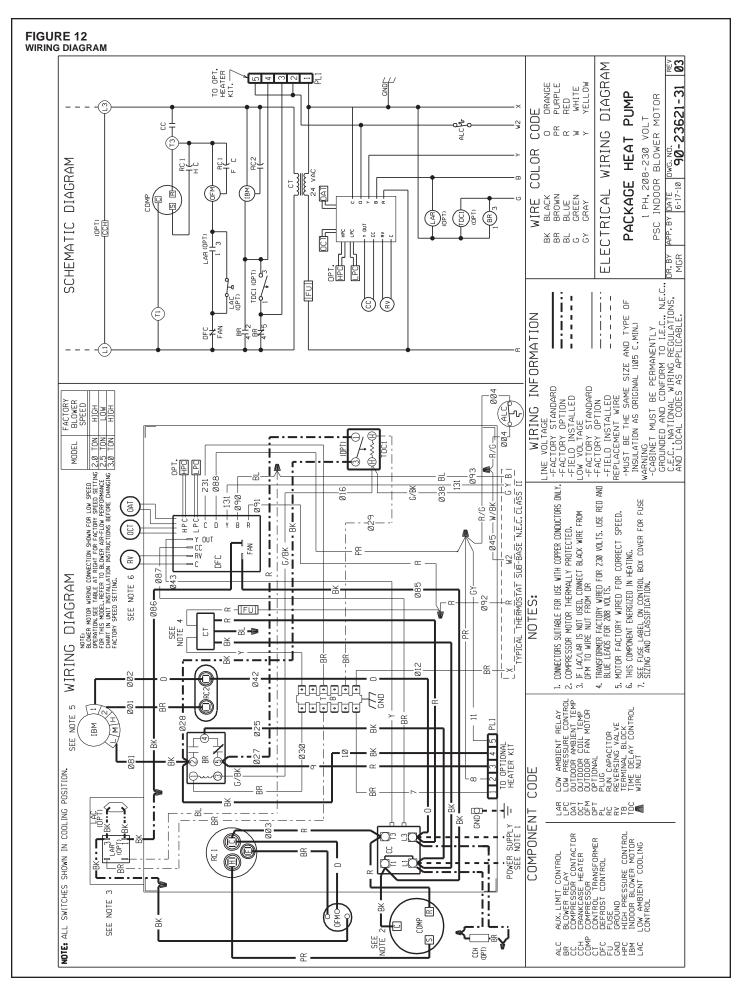
	208/2	40 VOLT,	208/240 VOLT, THREE PHASE,	_	60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION	ECTRIC HE	ATER KIT	S CHARA	CTERISTIC	S AND APF	LICATION		
		Sinç	Single Power Supply for	ly for Both Unit an	Both Unit and Heater Kit				Separa	Separate Power Supply For Both Unit And Heater Kit	oly For Both U	nit And Heate	r Kit
		Heal	Heater Kit				Heat Pump		Heater Kit	r Kit		Heat Pump	
Rheem Model	RXQJ- Heater	No. of	Rated	Heater KBTU/Hr	Heater Amp.	Unit Min. Ckt.	Over Current Protective Device Size	t Protective	Min. Ckt.	Max. Fuse	Min. Circuit	Over Current Protective Device Size	t Protective Size
	kW	Steps	@ 208/240V	@ 208/240 V	@ 208/240V	Ampaciny @ 208/240 V	Min./Max. @ 208 V	Min./Max. @ 240 V	Ampacity 208/240V	Size 208/240V	208/240V	Min./Max. @ 208 V	Min./Max. @ 240 V
	No Heat		1	I	1	11/17	20/25	20/25	1	1	17/17	20/25	20/25
RQNL-B036CK	A10C	_	7.2/9.6	24.56/32.75	20/23.1	42/46	45/45	20/20	25/29	25/30	17/17	20/25	20/25
	A15C	1	10.8/14.4	36.84/49.13	30.1/34.7	55/61	09/09	09/09	38/44	40/45	17/17	20/25	20/25
	No Heat	1	1	1	1	25/25	30/32	30/35	-	1	25/25	30/35	30/35
RQNL-B042CK	A10C	_	7.2/9.6	24.56/32.75	20/23.1	50/54	09/09	09/09	25/29	25/30	25/25	30/35	30/35
	A15C	1	10.8/14.4	36.84/49.13	30.1/34.7	69/69	02/02	70/70	38/44	40/45	25/25	30/35	30/35
	No Heat	1	1	I	1	26/26	30/35	30/35	1	1	26/26	30/35	30/35
RQNL-B048CK	A10C	_	7.2/9.6	24.56/32.75	20/23.1	51/55	09/09	09/09	25/29	25/30	26/26	30/35	30/35
	A15C	_	10.8/14.4	36.84/49.13	30.1/34.7	64/70	02/02	80/80	38/44	40/45	26/26	30/35	30/35

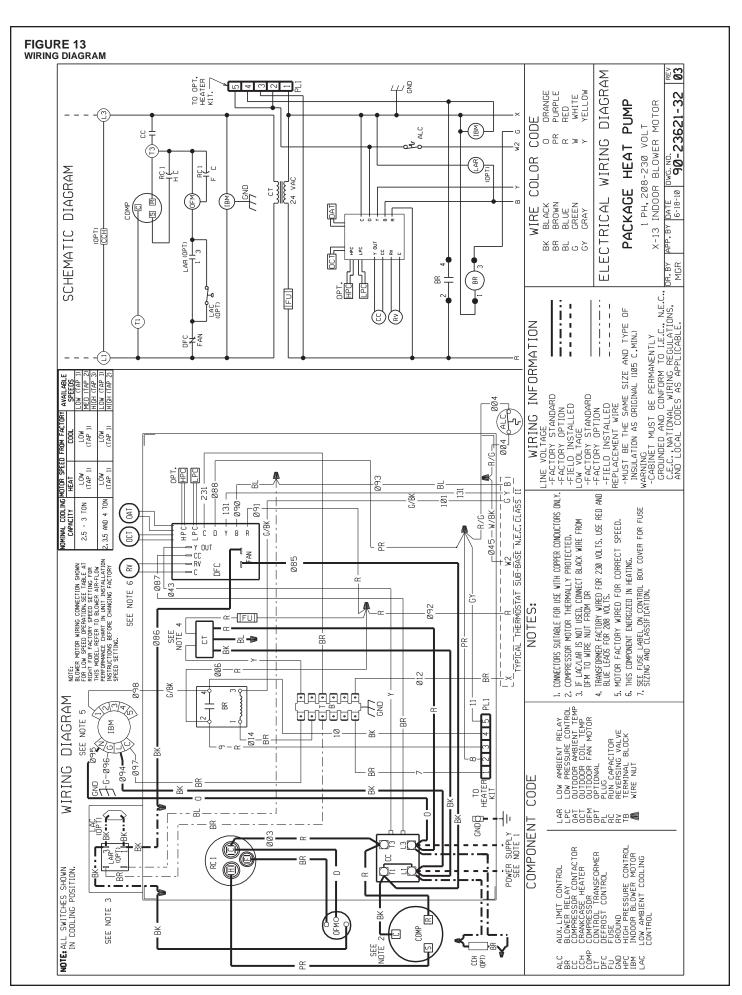
	208/2	40 VOLT, §	208/240 VOLT, SINGLE PHASE,	_	IXILIARY EI	60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION	:ATER KII	TS CHAR	CTERISTIC	S AND AP	PLICATION		
		Sing	gle Power Supp	Single Power Supply for Both Unit and Heater Kit	d Heater Kit				Separa	te Power Supp	Separate Power Supply For Both Unit And Heater Kit	nit And Heate	r Kit
		Heat	Heater Kit			<u>.</u>	Heat Pump		Heater Kit	r Kit		Heat Pump	
Rheem Model	RXQJ- Heater	No. of	Rated	Heater KBTU/Hr	Heater Amp.		Over Current Protective Device Size	t Protective Size	Min. Ckt.	Max. Fuse	Min. Circuit	Over Current Protective Device Size	t Protective Size
Number	KIT NOMINAI	Steps	meater kw @ 208/240V	@ 208/240 V	@ 208/240V	Ampacity @ _ 208/240 V	Min./Max. @ 208 V	Min./Max. @ 240 V	Ampacity 208/240V	Size 208/240V	Ampacity 208/240V	Min./Max. @ 208 V	Min./Max. @ 240 V
	No Heat			I	1	19/19	25/30	25/30	1	1	19/19	25/30	25/30
RQNL-B024JK	A05J	-	3.6/4.8	12.28/16.38	17.3/20	41/44	45/45	45/50	22/25	25/25	19/19	25/30	25/30
	A10J	1	7.2/9.6	24.56/32.75	34.6/40	69/69	02/02	20/20	44/50	45/50	19/19	25/30	25/30
	No Heat	ı	I	I	1	22/22	25/35	25/35	I	1	22/22	25/35	25/35
RQNL-B030JK	A05J	-	3.6/4.8	12.28/16.38	17.3/20	44/47	45/50	20/20	22/25	25/25	22/22	25/35	25/35
	A10J	1	7.2/9.6	24.56/32.75	34.6/40	66/72	02/02	80/80	44/50	45/50	22/22	25/35	25/35
	No Heat	Ι	1	-	-	24/24	25/40	25/40	1		24/24	25/40	25/40
AL INOR	B06J	1	4.2/5.6	14.33/19.1	20.2/23.3	50/54	09/09	09/09	26/30	30/30	24/24	25/40	25/40
V. COCO - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	A10J	-	7.2/9.6	24.56/32.75	34.6/40	68/74	02/02	80/80	44/50	45/50	24/24	25/40	25/40
	A15J	1	10.8/14.4	36.84/49.13	51.9/60	66/68	06/06	100/100	65/75	70/80	24/24	25/40	25/40
	No Heat	-	-	-	1	33/33	32/20	35/20	1	-	33/33	35/20	35/50
RONI -R042 IK	B06J	1	4.2/5.6	14.33/19.1	20.2/23.3	29/63	02/02	20/20	26/30	30/30	33/33	32/20	35/50
	B10J	-	7.2/9.6	24.56/32.75	34.6/40	77/83	80/80	06/06	44/50	45/50	33/33	35/20	35/50
	B15J	7	10.8/14.4	36.84/49.13	51.9/60	98/108	100/100	110/110	65/75	70/80	33/33	35/50	35/50
	No Heat	Ι	1	-	1	37/37	40/20	40/50	1	I	37/37	40/20	40/20
XI XVOA- INO A	B06J	1	4.2/5.6	14.33/19.1	20.2/23.3	29/69	70/80	70/80	26/30	30/30	37/37	40/50	40/20
	B10J	-	7.2/9.6	24.56/32.75	34.6/40	81/87	06/06	90/100	44/50	45/50	37/37	40/20	40/20
	B15J	-	10.8/14.4	36.84/49.13	51.9/60	102/112	110/110	125/125	65/75	70/80	37/37	40/20	40/20

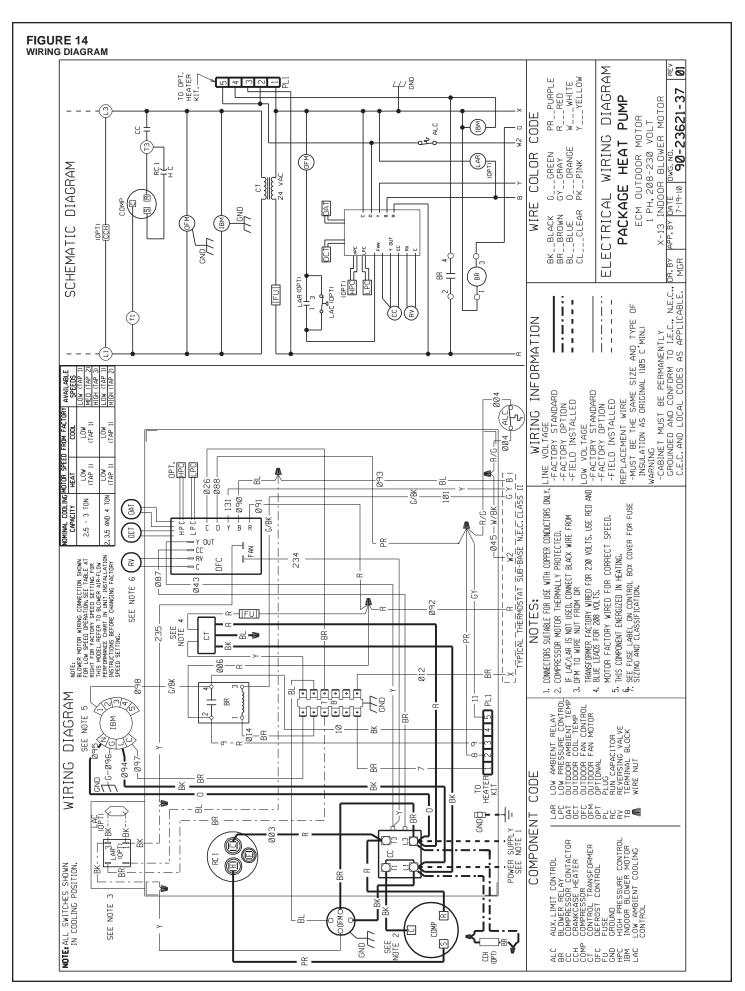
AUXILIARY HEATER KITS CHARACTERISTICS AND APPLICATION - RQPL-

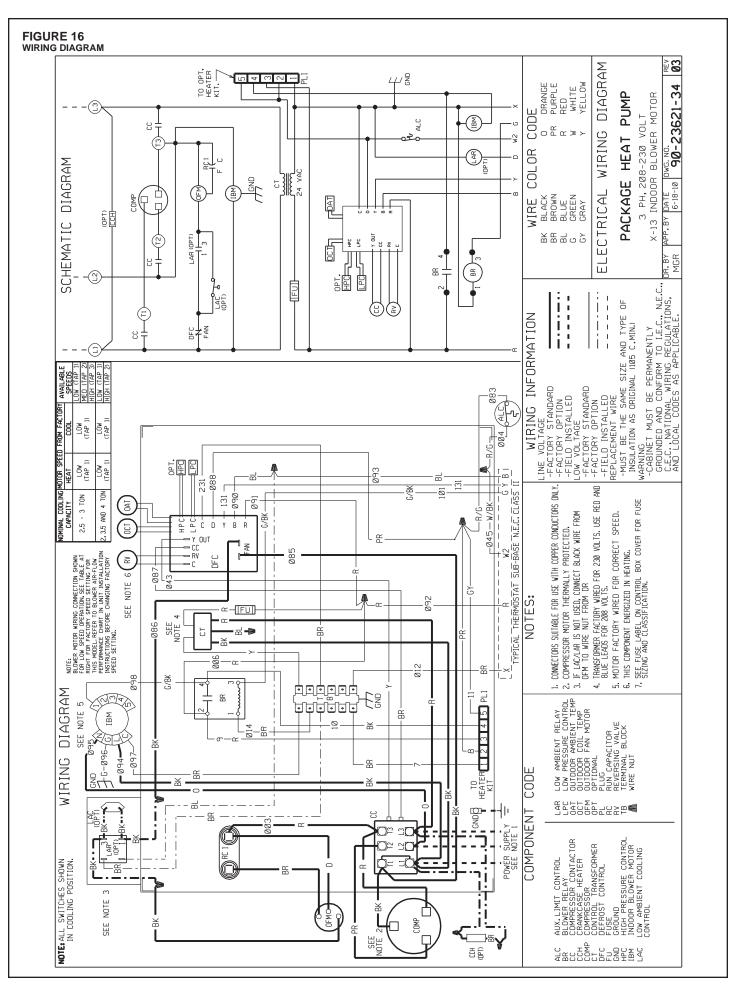
	208/2	40 VOLT,	208/240 VOLT, THREE PHASE,		JXILIARY EL	60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION	ATER KIN	S CHARA	CTERISTIC	S AND APP	LICATION		
		Sinç	Single Power Supply for		Both Unit and Heater Kit				Separa	Separate Power Supply For Both Unit And Heater Kit	ly For Both Ur	it And Heate	r Kit
		Heat	Heater Kit			4	Heat Pump		Heater Kit	er Kit		Heat Pump	
Rheem Model	RXQJ- Heater	No. of	Rated	Heater KBTU/Hr	Heater Amp.	Unit Min. Ckt.	Over Current Protective Device Size	t Protective	Min. Ckt.	Max. Fuse	Min. Circuit	Over Current Protective Device Size	Protective Size
		Steps	@ 208/240V	@ 208/240 V	@ 208/240V	208/240 V	Min./Max. @ 208 V	Min./Max. @ 240 V	208/240V	208/240V	208/240V	Min./Max. @ 208 V	Min./Max. @ 240 V
	No Heat	1			1	19/19	20/25	20/25	1	1	19/19	20/25	20/25
RQPL-B036CK	A10C	1	7.2/9.6	24.56/32.75	20/23.1	44/48	45/45	20/20	25/29	25/30	19/19	20/25	20/25
	A15C	1	10.8/14.4	36.84/49.13	30.1/34.7	22/63	09/09	09/09	38/44	40/45	19/19	20/25	20/25
	No Heat	1	1	I	I	25/25	30/32	30/35	1	1	25/25	30/35	30/32
RQPL-B042CK	A10C	-	7.2/9.6	24.56/32.75	20/23.1	50/54	09/09	09/09	25/29	25/30	25/25	30/35	30/35
	A15C	1	10.8/14.4	36.84/49.13	30.1/34.7	69/89	02/02	02/02	38/44	40/45	25/25	30/35	30/35
	No Heat	1	1	ı	I	26/26	30/32	30/35	1	1	26/26	30/35	30/32
RQPL-B048CK	A10C	-	7.2/9.6	24.56/32.75	20/23.1	51/55	09/09	09/09	25/29	25/30	26/26	30/35	30/35
	A15C	_	10.8/14.4	36.84/49.13	30.1/34.7	64/70	02/02	80/80	38/44	40/45	26/26	30/35	30/35

	208/54	10 VOLT,	SINGLE PHA	208/240 VOLT, SINGLE PHASE, 60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION	IXILIARY E	LECTRIC HE	ATER KI	TS CHAR	CTERISTIC	S AND AP	PLICATION		
		Sing	Single Power Supply for Bo	ly for Both Unit an	th Unit and Heater Kit				Separa	Separate Power Supply For Both Unit And Heater Kit	ly For Both U	nit And Heate	r Kit
		Неа	Heater Kit				Heat Pump		Heater Kit	ır Kit		Heat Pump	
Rheem Model	RXQJ- Heater	No. of	Rated	Heater KBTU/Hr	Heater Amp.		Over Current Protective Device Size	t Protective	Min. Ckt.	Max. Fuse	Min. Circuit	Over Curren Device	Over Current Protective Device Size
	KW KW	Steps	@ 208/240V	@ 208/240 V	@ 208/240V	Ampacity @ 208/240 V	Min./Max. @ 208 V	Min./Max. @ 240 V	Ampacity 208/240V	Size 208/240V	Ampacity 208/240V	Min./Max. @ 208 V	Min./Max. @ 240 V
	No Heat	1	I	1		21/21	25/30	25/30	1		21/21	25/30	25/30
RQPL-B024JK	A05J	1	3.6/4.8	12.28/16.38	17.3/20	43/46	45/50	20/20	22/25	25/25	21/21	25/30	25/30
	A10J	1	7.2/9.6	24.56/32.75	34.6/40	65/71	02/02	80/80	44/50	45/50	21/21	25/30	25/30
	No Heat	1	I	1	1	21/21	25/30	25/30	1		21/21	25/30	25/30
RQPL-B025JK	A05J	1	3.6/4.8	12.28/16.38	17.3/20	43/46	45/50	20/20	22/25	25/25	21/21	25/30	25/30
	A10J	1	7.2/9.6	24.56/32.75	34.6/40	65/71	02/02	80/80	44/50	45/50	21/21	25/30	25/30
	No Heat		I	I	1	24/24	25/35	25/35	I	1	24/24	25/35	25/35
RQPL-B030JK	A05J	_	3.6/4.8	12.28/16.38	17.3/20	46/49	20/20	20/20	22/25	25/25	24/24	25/35	25/35
	A10J	1	7.2/9.6	24.56/32.75	34.6/40	68/74	02/02	80/80	44/50	45/50	24/24	25/35	25/35
	No Heat		ı	ı	1	27/27	30/40	30/40		1	27/27	30/40	30/40
71 9609 1909	B06J	_	4.2/5.6	14.33/19.1	20.2/23.3	53/57	09/09	09/09	26/30	30/30	27/27	30/40	30/40
NG1 E-D03001	A10J	-	7.2/9.6	24.56/32.75	34.6/40	71/77	08/08	08/08	44/50	45/50	27/27	30/40	30/40
	A15J	1	10.8/14.4	36.84/49.13	51.9/60	92/102	100/100	110/110	65/75	70/80	27/27	30/40	30/40
	No Heat		I	1	-	33/33	35/20	35/50	I		33/33	35/20	35/50
ROPI -B042.1K	B06J	-	4.2/5.6	14.33/19.1	20.2/23.3	29/63	02/02	02/02	26/30	30/30	33/33	35/50	35/50
	B10J	-	7.2/9.6	24.56/32.75	34.6/40	77/83	80/80	06/06	44/50	45/50	33/33	35/50	35/50
	B15J	1	10.8/14.4	36.84/34.7	51.9/60	98/108	100/100	110/110	65/75	70/80	33/33	35/50	35/50
	No Heat	I	I	I	I	37/37	40/20	40/20	I	I	37/37	40/20	40/50
RQPL-B048JK	B06J	-	4.2/5.6	14.33/19.1	20.2/23.3	29/69	20/80	20/80	26/30	30/30	37/37	40/20	40/50
	B10J	_	7.2/9.6	24.56/32.75	34.6/40	81/87	06/06	90/100	44/50	45/50	37/37	40/20	40/50
	B15J	-	10.8/14.4	36.84/49.13	51.9/60	102/112	110/110	125/125	65/75	70/80	37/37	40/20	40/20

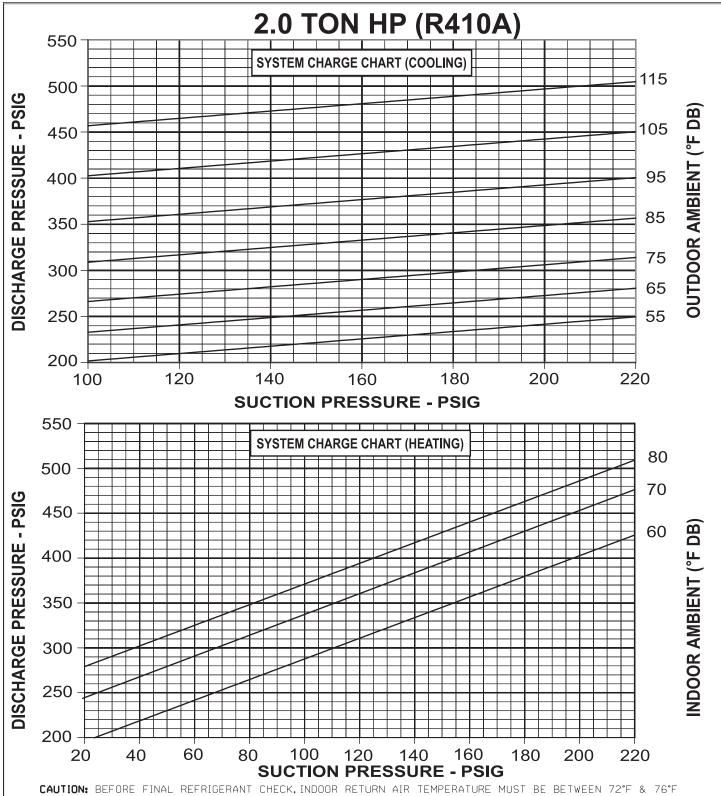








2 TON HEAT PUMP

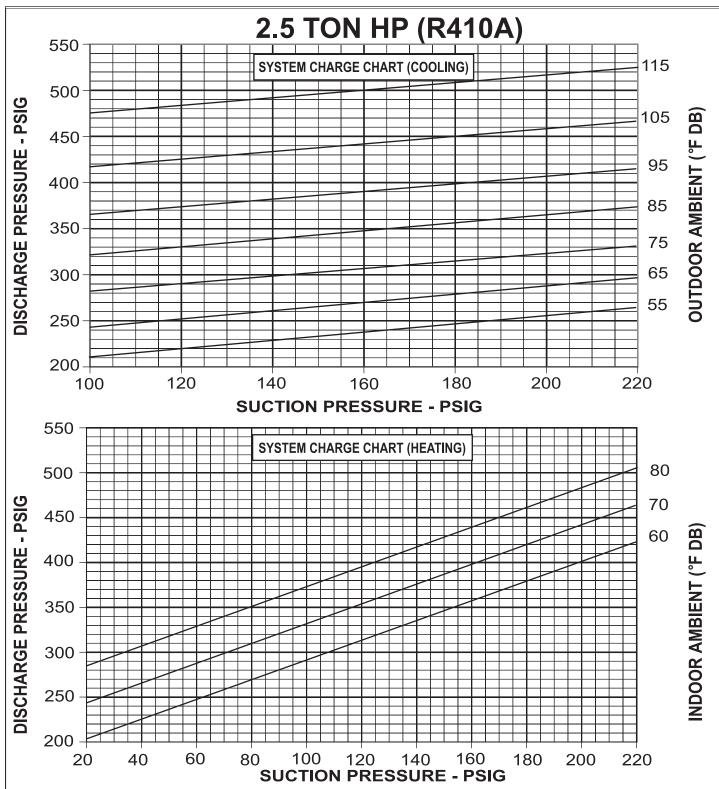


CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

- 1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
- 2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
- 3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
- 4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
- 5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3. 92-102223-01-02

2.5 TON HEAT PUMP

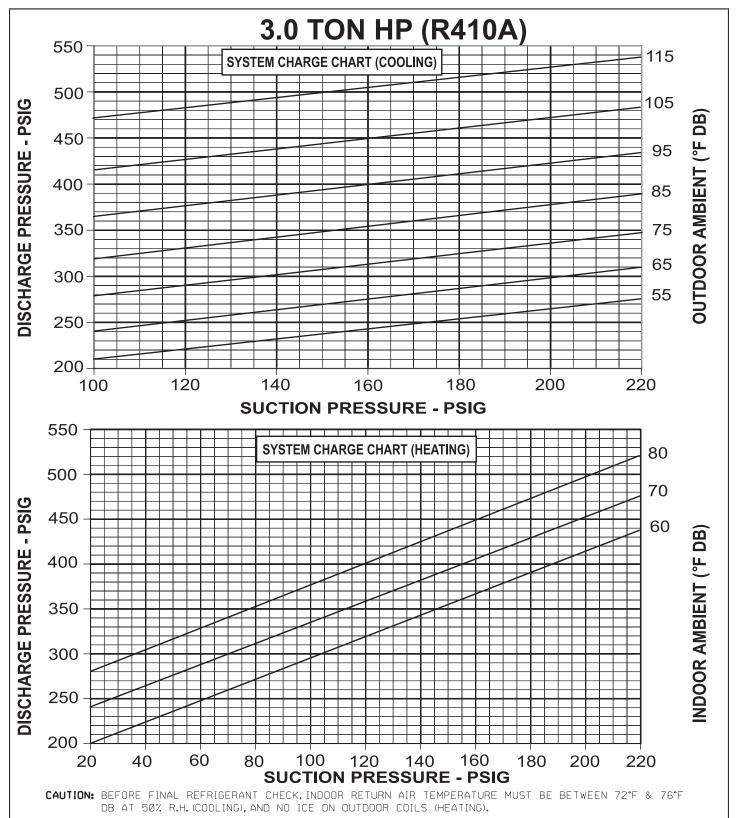


CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

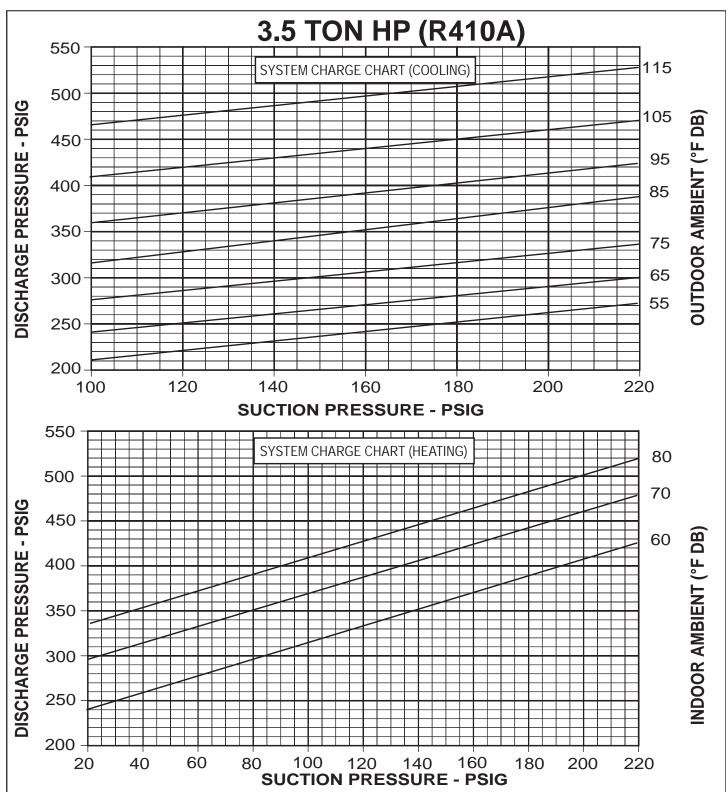
- 1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
- 2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
- 3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
- 4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
- 5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3. 92-102223-02-02

3.0 TON HEAT PUMP



- INSTRUCTIONS:
 - 1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
 - 2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
 - 3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
 - 4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
 - 5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3. 92-102223-03-02

3.5 TON HEAT PUMP

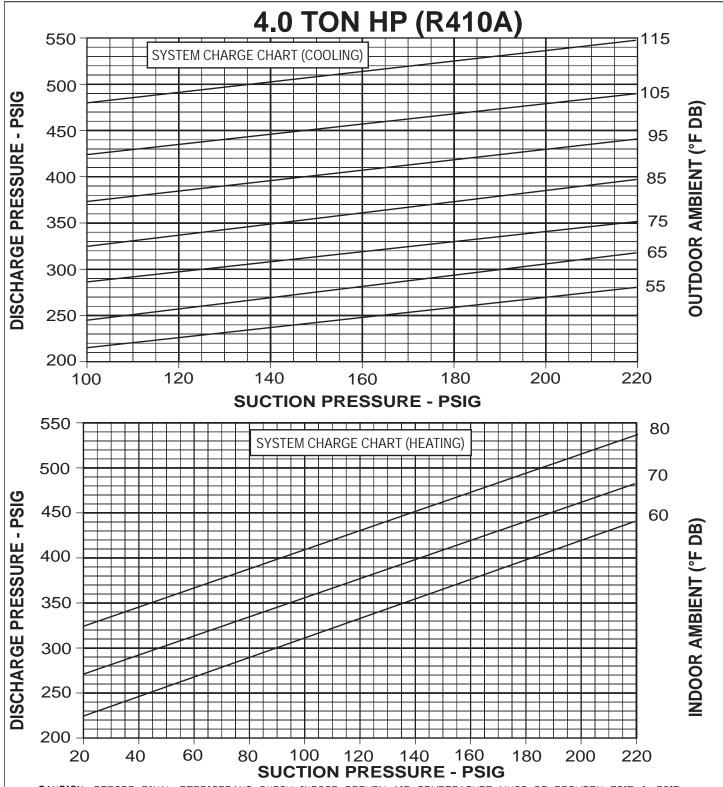


CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

- 1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
- 2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
- 3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
- 4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
- 5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3. 92-102223-04-02

4.0 TON HEAT PUMP



CAUTION: BEFORE FINAL REFRIGERANT CHECK, INDOOR RETURN AIR TEMPERATURE MUST BE BETWEEN 72°F & 76°F DB AT 50% R.H. (COOLING), AND NO ICE ON OUTDOOR COILS (HEATING).

INSTRUCTIONS:

- 1. CONNECT PRESSURE GAUGES TO SUCTION AND DISCHARGE PORTS ON UNIT.
- 2. MEASURE AIR TEMPERATURE TO: (a) OUTDOOR COIL FOR COOLING, (b) INDOOR COIL FOR HEATING.
- 3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND DISCHARGE PRESSURES CROSS.
- 4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
- 5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3. 92-102223-05-02

TROUBLE SHOOTING CHART

▲ WARNING

DISCONNECT ALL POWER TO UNIT BEFORE SERVICING. CONTACTOR MAY BREAK ONLY ONE SIDE. FAILURE TO SHUT OFF POWER CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Unit will not run	Power off or loose electrical connection Thermostat out of calibration-set too high Defective contactor Blown fuses Transformer defective High pressure control open (if provided)	Check for correct voltage at compressor contactor in control box Reset Check for 24 volts at contactor coil - replace if contacts are open Replace fuses Check wiring-replace transformer Reset-also see high head pressure remedy-
Condenser fan runs, compressor doesn't	Interconnecting low voltage wiring damaged Run capacitor defective (single phase only) Loose connection Compressor stuck, grounded or open motor winding, open internal overload. Low voltage condition Low voltage condition	Replace thermostat wiring Replace Check for correct voltage at compressor - check & tighten all connections Wait at least 2 hours for overload to reset. If still open, replace the compressor. At compressor terminals, voltage must be within 10% of rating Add start kit components
Insufficient cooling	Improperly sized unit Improper airflow Incorrect refrigerant charge Air, non-condensibles or moisture in system Incorrect voltage	Recalculate load Check - should be approximately 400 CFM per ton. Charge per procedure attached to unit service panel Recover refrigerant, evacuate & recharge, add filter drier At compressor terminals, voltage must be within 10% of rating plate volts when unit is operating.
Compressor short cycles	Incorrect voltage Defective overload protector Refrigerant undercharge	At compressor terminals, voltage must be ±10% of nameplate marking when unit is operating. Replace - check for correct voltage Add refrigerant
Registers sweat	Low evaporator airflow	Increase speed of blower or reduce restriction - replace air filter
High head-low vapor pressures	Restriction in liquid line, expansion device or filter drier Flow check piston size too small Incorrect capillary tubes TXV does not open	Remove or replace defective component Change to correct size piston Change coil assembly Replace TXV
High head-high or normal vapor pressure - Cooling mode	Dirty condenser coil Refrigerant overcharge Condenser fan not running Air or non-condensibles in system	Clean coil Correct system charge Repair or replace Recover refrigerant, evacuate & recharge
High head-high or normal vapor pressure - Heating mode	Low air flow - condenser coil Refrigerant overcharge Air or non-condensibles in system Dirty condenser coil	Check filters - correct to speed Correct system charge Recover refrigerant, evacuate & recharge Check filter - clean coil
Low head-high vapor pressures	Defective Compressor valves	Replace compressor
Low vapor - cool compressor - iced evaporator coil	Low evaporator airflow Operating below 65°F outdoors Moisture in system TXV limiting refrigerant flow	Increase speed of blower or reduce restriction - replace air filter Add Low Ambient Kit Recover refrigerant - evacuate & recharge - add filter drier Replace TXV
High vapor pressure	Excessive load Defective compressor	Recheck load calculation Replace
Fluctuating head & vapor pressures	TXV hunting Air or non-condensate in system	Check TXV bulb clamp - check air distribution on coil - replace TXV Recover refrigerant, evacuate & recharge
Gurgle or pulsing noise at expansion device or liquid line	Air or non-condensibles in system	Recover refrigerant, evacuate & recharge

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