

# INSTALLATION INSTRUCTIONS

## CASED HORIZONTAL FAN COIL UNIT

### FMC4X, FMC4P, WATC, WAMC

**NOTE:** Read the entire instruction manual before starting installation.

**These instructions must be read and understood completely before attempting installation.**

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## SAFETY CONSIDERATIONS

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory–authorized kits or accessories when modifying this product. Refer to individual instructions packaged with kits or accessories when installing.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Use quenching cloth for brazing operations. Have a fire extinguisher available. Read these instructions thoroughly and follow all warning or cautions included in literature and attached to the unit. Consult local building codes and the current editions of the National Electrical Code (NEC) NFPA 70.

In Canada, refer to the current editions of Canadian Electrical Code CSA C22.1.

Recognize safety information. This is the safety alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand the signal words **DANGER**, **WARNING**, and **CAUTION**. These words are used with the safety alert symbol. **DANGER** identifies the most serious hazards which **will** result in severe personal injury or death. **WARNING** signifies hazards which **could** result in personal injury or death. **CAUTION** is used to identify unsafe practices, which **may** result in minor personal injury or product and property damage. **NOTE** is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

## INTRODUCTION

FMC4X, FMC4P, WATC and WAMC Fan Coils are designed for horizontal orientation and are suitable for ceiling installations in conditioned space. These units are available with field–installed electric heat, and are used indoors as the fan coil for split–system heat pumps or air conditioners. The FMC4P and WAMC models use a refrigerant piston metering device and are available in 18,000 through 36,000 Btuh nominal cooling capacities. The FMC4X and WATC models have a factory–installed TXV and are available in 18,000 through 30,000 Btuh nominal cooling capacities. All units utilize a 3–speed PSC motor.

Field–installed heaters are available in 5, 7.5, and 10 kW sizes. The coil is equipped with sweat–type connections and is vapor–charged with dry nitrogen.

Units are designed for horizontal applications only. Local codes may limit free–air–return type installation to single–level applications.



## WARNING

### **ELECTRICAL OPERATION HAZARD**

Failure to follow this warning could result in personal injury or death.

Before installing or servicing unit, always turn off all power to unit. There may be more than 1 disconnect switch. Turn off accessory heater power if applicable. Lock out and tag switch with a suitable warning label.



## WARNING

### **EXPLOSION HAZARD**

Failure to follow this warning could result in death, serious personal injury, and/or property damage.

Never use air or gases containing oxygen for leak testing or operating refrigerant compressors. Pressurized mixtures of air or gases containing oxygen can lead to an explosion.



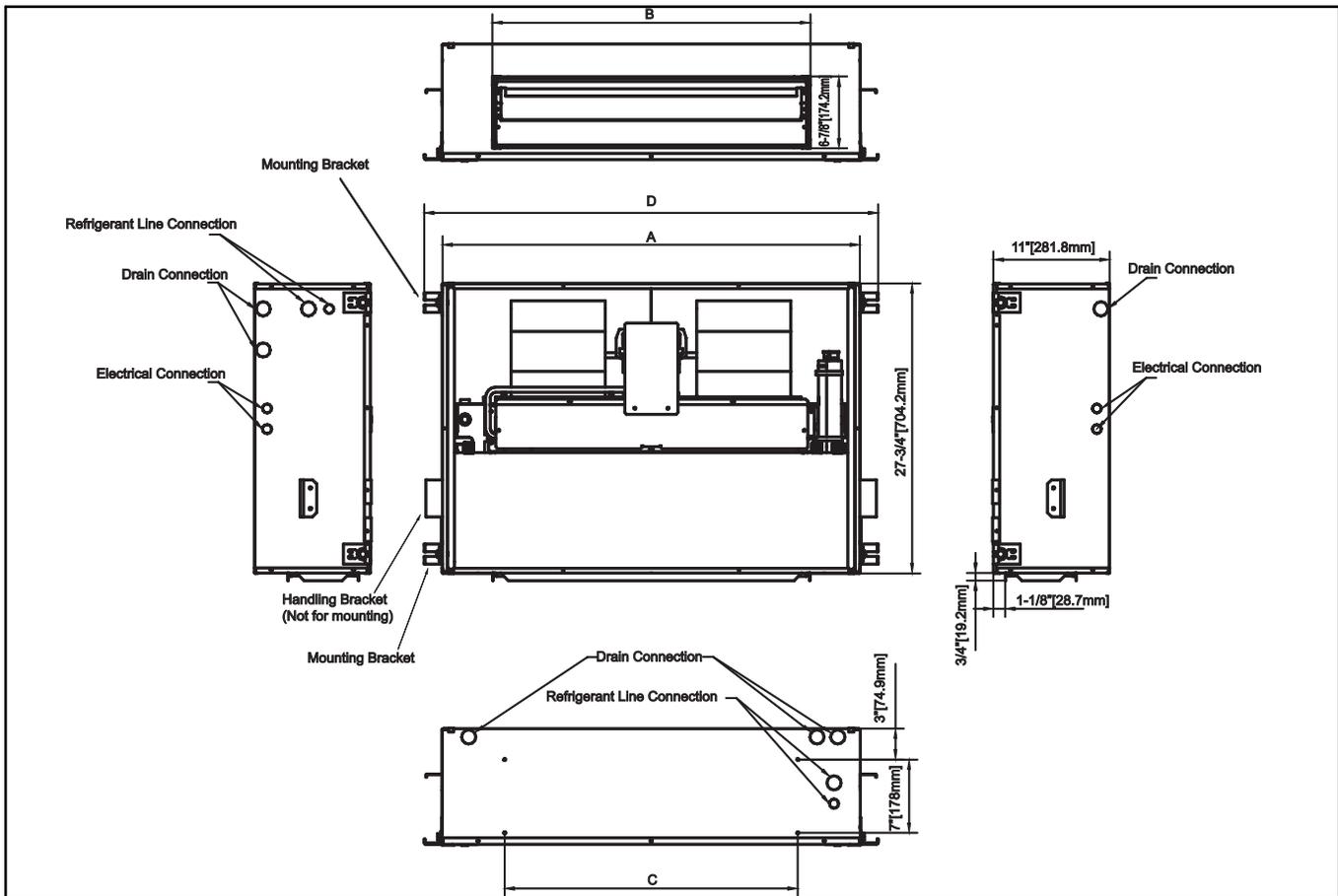
## CAUTION

### **CUT HAZARD**

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing and gloves when handling parts.

Figure 1 – Dimensional Drawing



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Table 1 – Dimensional Data

Model Size	Dimensions- inches [mm]				Unit Operating Weight lbs (kg)
	A	B	C	D	
18	39-3/4 [1010]	30-3/8 [771]	28 [711]	43-3/8 [1101]	109 (49)
24	39-3/4 [1010]	30-3/8 [771]	28 [711]	43-3/8 [1101]	109 (49)
30	51-3/4 [1315]	42-3/8 [1076]	40 [1016]	55-3/8 [1406]	135 (61)
36	51-3/4 [1315]	42-3/8 [1076]	40 [1016]	55-3/8 [1406]	135 (61)

## INSTALLATION

### Step 1 — Check Equipment

Unpack unit and move to final location. Remove from carton, avoid lifting from blower wheels, taking care not to damage unit. Inspect equipment for damage prior to installation. File claim with shipping company if shipment is damaged or incomplete. Locate rating plate on unit. It contains information needed to properly install unit. Check rating plate to be sure unit matches job specifications.

**NOTE:** Installation clearance from combustible materials is 0" (0 mm) from unit and supply-air duct.

### Step 2 — Mount Fan Coil

#### For conversion to horizontal return:

1. Remove the back panel from the casing assembly.
2. Using the dimples on the back of the casing as a guide, pre-cut the insulation and remove to prevent damage that may occur while cutting the new return opening.
3. Cut the return opening into the sheet metal using the dimples as a guide.
4. Reinstall the back panel on to the casing.

5. Field fabricate and mount an insulated cover panel to completely seal bottom return opening of the fan coil.

#### Fan Coil Mounting

Mounting brackets are provided on all four corners of the casing for attachment of the fan coil to supporting structure. The supporting structure must be designed to safely support the full weight of the fan coil. Field supplied washers and bolts capable of supporting the fan coil load should be used to secure the fan coil to the supporting structure at the mounting brackets.

The fan coil must be mounted level to ensure proper drainage of condensate. If the supporting structure is not level at the points of fan coil attachment, then spacers must be used to level the fan coil.

After mounting unit, install refrigerant tubing as follows:

1. Route tubing to connection points.
2. Remove plugs from liquid and vapor lines.
3. Wrap the TXV or piston body with a wet rag to prevent overheating.
4. Shield casing insulation with sheet metal in the area you will be brazing.

5. Braze connections using either silver bearing or non-silver bearing brazing material. Do not use soft solder (materials which melt below 800°F / 427°C). Consult local code requirements. Always flow nitrogen through the system refrigerant lines while brazing.
6. Pressurize system and leak-test. Repeat procedure until leak-free.

**NOTE:** FMC4P and WAMC fan coils are shipped with a piston metering device designed for the most common outdoor unit matches. The piston included with the fan coil is unique to this product and cannot be replaced with the piston shipped with the outdoor unit. Refer to AHRI ratings to check if your combination can use the piston shipped with the unit or requires an accessory TXV.

**⚠ CAUTION**

**ENVIRONMENTAL HAZARD**

Failure to follow this caution may result in environmental damage.  
Do not vent refrigerant to atmosphere. Recover during system repair or final unit disposal.

**Step 3 — Supply-Air Connections**

When fan coil is equipped with an electric heater, install air ducts in accordance with standards 90A and 90B of National Fire Protection Association (NFPA). Use of flexible connectors between ductwork and unit will prevent transmission of vibration. When electric heater is installed, use heat-resistant material for a flexible connector between ductwork and unit air discharge connection. Ductwork passing through unconditioned space must be insulated and covered with a vapor barrier.

**NOTE:** Local codes may limit this unit to single-level applications.

**⚠ WARNING**

**INJURY HAZARD**

Failure to follow this warning could result in personal injury or death.  
Do not, under any circumstances, connect return ductwork to any other heat-producing device such as fireplace inserts, stoves, etc. Unauthorized use of such devices may result in fire, carbon monoxide poisoning, explosion, personal injury or property damage.

Design the duct system in accordance with “ACCA” Manual “0” Design for Residential Winter and Summer Conditioning and Equipment Selection. Latest editions are available from : “ACCA” Air Conditioning Contractors of America. If duct system incorporates flexible air duct, be sure pressure drop information (straight length plus all turns) shown in “ACCA” Manual “D” is accounted for in system.

**Return Air**

All return air must be filtered. Fan coil can be installed with a return-air duct or in a free return application. When installed

as a ducted return, an insulated cover for the bottom casing opening must be field fabricated. When installed as free air return, the space housing the fan coil must be fully sealed except for the the return air connection to the conditioned space. Air filters should be located at the return air openings to the fan coil location.

**Step 4 — Condensate Drain**

Condensate pan has primary and secondary drain connections to meet FHA requirements. These connections have 3/4” (19 mm) male pipe threads. Tubing for all condensate drains should be a minimum of 7/8” (22 mm) OD. Drain lines from condensate pan to exterior of unit must be plastic pipe. Drain should be pitched downward at a slope of 1” per 10’ (25 mm per 3 m). If coil is located in or above a living space where damage may result from condensate overflow, a separate 3/4” (19 mm) drain must be provided from secondary drain connection. Run this drain to a place in compliance with local installation codes where it will be noticed when unit is operational.

Condensate flow from secondary drain indicates a plugged primary drain. Install a 2” (51 mm) trap in condensate drain line as close to coil as possible. A factory approved drain trap kit, EBAC01CTK, is available. Make sure that the top of trap is below connection to drain pan to prevent condensate from overflowing drain pan. Prime all traps, test for leaks, and insulate in areas where sweating of the traps and drain lines could potentially cause water damage Consult local codes for additional restrictions or precautions.

Accessory UV-C lights are not approved for use with this fan coil.

**Step 5 — Electrical Connections**

**⚠ WARNING**

**ELECTRICAL OPERATION HAZARD**

Failure to follow this warning could result in personal injury or death.  
Before installing or servicing unit, always turn off all power to unit. There may be more than one disconnect switch. Turn off accessory heater power if applicable. Lock out and tag switch with a suitable warning label.

Refer to unit wiring instructions for recommended wiring procedures. Use No. 18 AWG color-coded, insulated (35°C minimum) wire to make low-voltage connections between thermostat and unit. If thermostat is located more than 100 ft. (30m) from unit as measured along low-voltage wire, use No. 16 AWG color-coded, insulated (35°C minimum) wire.

**NOTE:** Before proceeding with electrical connections, make certain that voltage, frequency, and phase correspond to that specified on rating plate. Also, check to be sure that the service provided by utility is sufficient to handle additional load imposed by this equipment.

Refer to unit wiring label for proper field high- and low-voltage wiring. Make all electrical connections in accordance with NEC and any local codes or ordinances that might apply. Unit must have a separate branch electrical circuit.

# ⚠ WARNING

## ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Field wires on side of disconnect found in fan coil remain live, even when circuit breaker is off. Service and maintenance to incoming wiring cannot be performed until main disconnect switch (remote to the unit) is turned off. Lock out and tag switch with a suitable warning label.

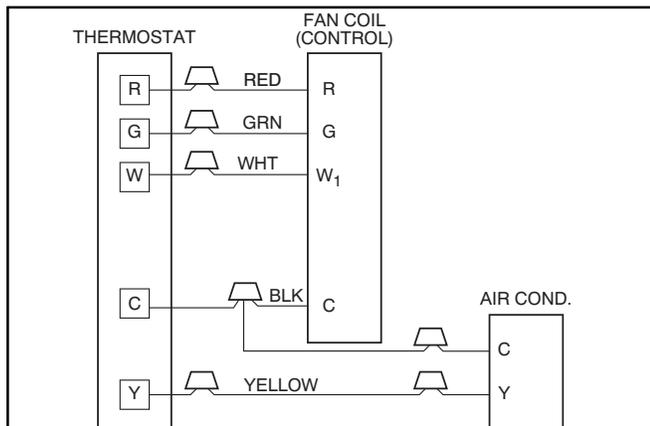
Unit cabinet must have a continuous electrical path to ground in order to minimize potential for personal injury or death if an electrical fault should occur. This ground may consist of electrical wire or approved conduit when installed in accordance with existing codes. (See Step 3. below.)

**NOTE:** All units are shipped from factory wired for 240VAC transformer operation. For 208VAC operation, move primary lead from 240VAC terminal to 208VAC terminal.

See **Figure 2**, **Figure 3** and **Figure 4** for field low-voltage wiring. See **Figure 1** for location of the electrical inlets. For maximum ampacity and over-current protection, see unit rating plate or product data sheet.

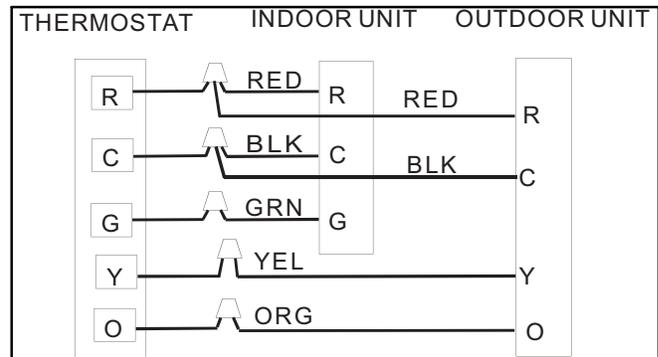
1. Provide power supply for unit being installed in accordance with unit wiring diagram and rating plate.
2. Connect line-voltage leads to the harness pigtail or the heat-kit terminal block. Use copper wire only.
3. Use UL listed conduit and conduit connector for connecting line-voltage leads to unit and obtaining proper ground. If conduit connection uses reducing washers, a separate ground wire must be used. Grounding can also be accomplished by using the ground lug provided in the control box. Power wiring may be connected to either the right or left side of the control box.
4. Connect low-voltage leads to thermostat and outdoor unit. See **Figure 2**, **Figure 3** and **Figure 4**, as well as the outdoor unit wiring label.
5. Connect per **Figure 3** when electric heat is NOT used with a heat pump.
6. Connect per **Figure 4** when electric heat is used with a heat pump.

**Figure 2 – Wiring Layout Air Conditioning Unit (Cooling and 1-Stage Heat)**



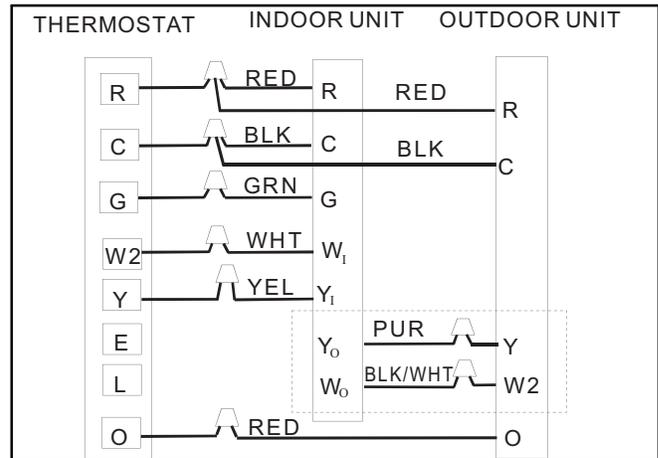
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**Figure 3 – Wiring Layout Heat Pump Unit (Cooling and 1-Stage Heat)**



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**Figure 4 – Wiring Layout Heat Pump Unit (Cooling and 2-Stage Heat)**



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### Step 6 — Select Proper Blower Speed

Fan Motor Speed Taps are: Black – High; Red – Medium; Blue – Low

To select the desired fan speed for cooling operation, and anytime a “G” signal is present; connect the desired fan motor speed tap wire to Fan Relay Terminal No. 4.

To select the desired fan speed for heating operation, anytime the “G” signal is not present; connect the desired fan motor speed tap wire to Fan Relay Terminal No. 6.

Always connect the unused fan--motor wire to the dummy terminal block.

When selecting the proper airflow, refer to **Tables 2** and **3** below to choose proper blower speeds for cooling and heating.

### Step 7 — TXV Adjustment (FMC4X and WATC)

**NOTE:** The TXVs are preset at the factory and do not need adjustment for reliable operation.

FMC4X and WATC models are equipped with an adjustable TXV. Reference the outdoor unit instructions to properly charge the unit to the correct sub-cooling. For optimal performance, adjust the TXV so that 6°F of superheat is measured at the outdoor unit’s vapor service valve when the indoor return air is 80°F DB / 67°F WB and outdoor ambient is 82°F DB. To increase super-heat turn the TXV adjustment stem clockwise no more than one rotation at time. After an adjustment is made, wait until the superheat temperature has been stable for 15 minutes before making further adjustments.

## START-UP

Refer to outdoor unit Installation Instructions for system start-up instructions and refrigerant charging method details.

## SEQUENCE OF OPERATION

The blower motor in this unit has blower-on and blower-off delays. The blower-on delay is 0–30 seconds and will delay the start of the blower after a call for heating or cooling is received.

The blower-off delay is 45–75 seconds and will keep the motor running after a heating or cooling call ends.

## CARE AND MAINTENANCE

For continuing high performance and to minimize possible equipment failure, it is essential that periodic maintenance be performed on this equipment. The only required maintenance that may be performed by the consumer is filter maintenance.

The minimum maintenance requirements for this equipment are as follows:

1. Inspect and clean or replace air filter each month or as required.
2. Inspect cooling coil, drain pan, and condensate drain each cooling season for cleanliness. Clean as necessary.
3. Inspect blower motor and wheel for cleanliness each heating and cooling season. Clean as necessary.
4. Inspect electrical connections for tightness and controls for proper operation each heating and cooling season. Service as necessary.

### ⚠ WARNING

#### ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Disconnect all power to unit before servicing field wires or removing control package. The disconnect (when used) on access panel does not allow safe service to all other parts of unit.

If unit does not have a disconnect, disregard the foregoing. Instead, make sure that a disconnecting means is within sight from, and is readily accessible from, the unit.

Disconnect all electrical power to unit before performing any maintenance or service on it. Lock out and tag switch with a suitable warning label.

### ⚠ CAUTION

#### CUT HAZARD

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing and gloves when handling parts.

**NOTE:** The installing technician should explain system operation to the consumer with particular emphasis on indoor fan coil operation sounds and filter maintenance.

**Table 2 – Airflow Performance (CFM) Use for Selecting Electric Heat Speed**

Model	Motor Speed	CFM Dry Coil without Filter or Electric Heat						
		External Static Pressure-Inches W.C. [kPa]						
		0 [0]	0.05 [.01]	0.1 [.02]	0.15 [.04]	0.2 [.05]	0.25 [.06]	0.3 [.07]
18	Low	762	724	686	642	598	513	448
	Medium	1033	981	932	876	819	735	667
	High	1062	1007	953	888	825	764	722
24	Low	762	724	686	642	598	513	448
	Medium	1033	981	932	876	819	735	667
	High	1062	1007	953	888	825	764	722
30	Low	1200	1152	1116	1073	1039	989	924
	Medium	1331	1285	1242	1205	1165	1121	1050
	High	1449	1402	1361	1322	1284	1235	1198
36	Low	1200	1152	1116	1073	1039	989	924
	Medium	1331	1285	1242	1205	1165	1121	1050
	High	1449	1402	1361	1322	1284	1235	1198

**Table 3 – Airflow Performance (CFM)  
Use for Selecting Cooling and Heat Pump Speed**

Model	Motor Speed	CFM Wet Coil without Filter or Electric Heat						
		External Static Pressure-Inches W.C. [kPa]						
		0 [0]	0.05 [.01]	0.1 [.02]	0.15 [.04]	0.2 [.05]	0.25 [.06]	0.3 [.07]
18	Low	747	671	623	575	528	469	397
	Medium	996	912	833	765	683	609	518
	High	1051	974	888	816	742	665	576
24	Low	747	671	623	575	528	469	397
	Medium	996	912	833	765	683	609	518
	High	1051	974	888	816	742	665	576
30	Low	1211	1150	1069	1017	958	906	849
	Medium	1313	1261	1216	1151	1105	1051	984
	High	1428	1377	1315	1244	1198	1148	1089
36	Low	1211	1150	1069	1017	958	906	849
	Medium	1313	1261	1216	1151	1105	1051	984
	High	1428	1377	1315	1244	1198	1148	1089

■ – Shaded boxes represent airflow outside the required 300-450 cfm/ton.

**NOTES:**

1. Airflow data is without filter or electric heat accessory. Heater adds 0.05–in. static.
2. Use dry coil data for determining electric heater airflow.
3. Use wet coil data for determining cooling airflow.
4. Accessory louver panel adds 0.05–in. static.

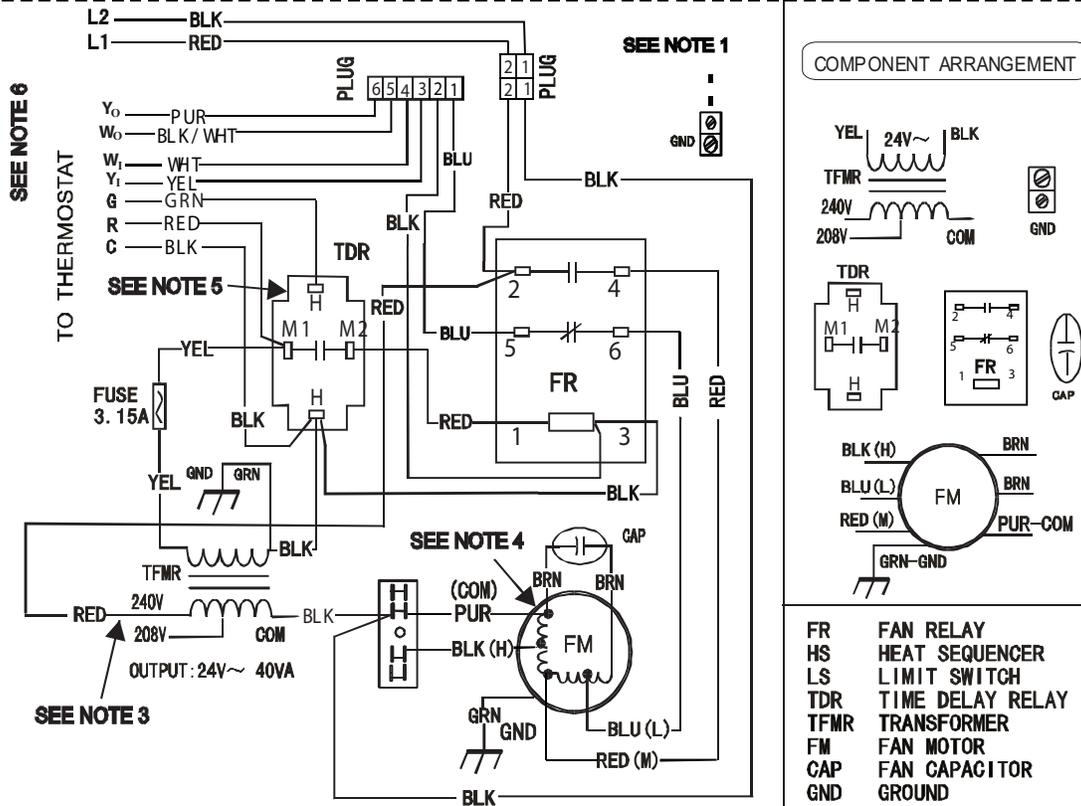
**Table 4 – Required CFM Range for Cooling or Heat Pump Operation**

Size	CFM	
	Min	Max
18	450	675
24	600	900
30	750	1125
36	900	1350

Figure 5 – FMC4X, FMC4P, WATC and WAMC Wiring Diagram

**SCHMATIC DIAGRAM**  
 SEE RATING PLATE FOR VOLTS&HERTZ  
**FIELD POWER WIRING**

**CAUTION:**  
 NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V TO GROUND  
**ATTENTION:**  
 NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150V A LA TERRE



**NOTES:**

- 1: Use copper wire (75°C min) only between disconnect switch and unit, To be wired in accordance with N.E.C. and local codes.
- 2: If any of the original wire as supplied must be replaced, use the same or equivalent type wire.
- 3: Remove the red lead from "240V" terminal and then connect the red lead to "208V" terminal on the transformer for 208 volts.
- 4: Factory default fan speed is Medium, FM red wire connected to FR #4; For HI speed connect FM black wire to FR #4; For LOW speed connect FM blue wire to FR #4, and FM red wire connected to FR #6. Always connect the unused FM wire to the dummy terminal block.
- 5: TDR has a 1-20s on delay when "G" is energized and a 45-70s off delay when "G" is de-energized.
- 6: Connect R to R, G to G, etc. See outdoor or indoor instructions for details.