

**STANDARD CONSTRUCTION**
**FRAME:**

0.032" THICK, ROLL FORMED ALUMINUM (0.045" THICK EXTRUDED ALUMINUM FOR UNITS WITH EITHER WIDTH OR HEIGHT 30" OR LARGER). FRAME IS ASSEMBLED USING CORNER CLIPS TO ASSURE HAIRLINE MITERED CORNERS.

**BLADES:**

0.030" THICK ROLL FORMED ALUMINUM.  
1-WAY DEFLECTION.  
ADJUSTABLE CURVE BLADE DESIGN.

**VANES:**

DEFLECTION VANES ARE EASILY SET WITHOUT USE OF SPECIAL TOOLS.

**DAMPER:**

MULTI-SHUTTER DAMPER IS EASILY ADJUSTED.

**DEPTH:**

NARROW DEPTH OF DAMPER DESIGN ALLOWS GRILL/DAMPER COMBINATION TO BE USED IN STACK HEADS OF MINIMUM DEPTHS.

**GASKET:**

RUBBER GASKET IN COMPLIANCE WITH FLORIDA STATE BUILDING CODE.

**OPTIONAL:**

MODEL PF PLASTER FRAMES ARE AVAILABLE

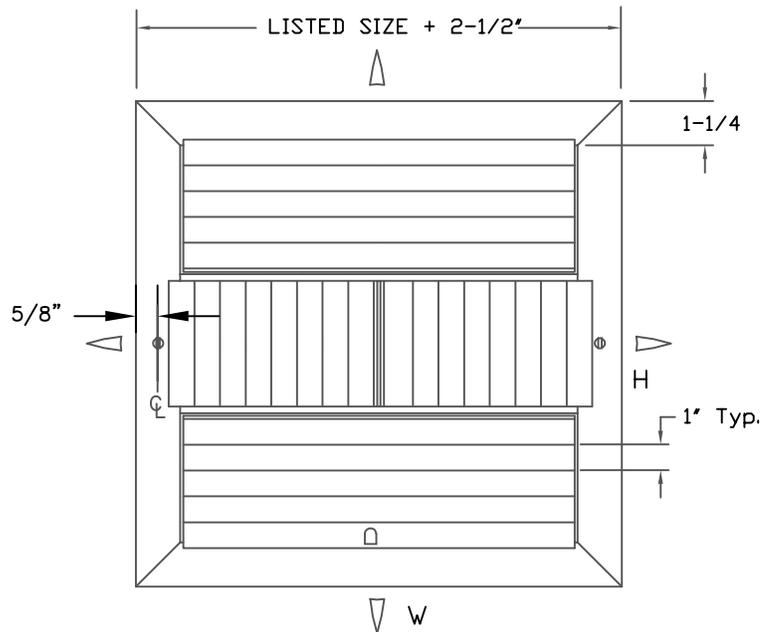
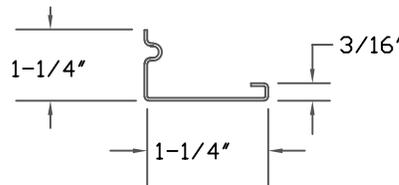
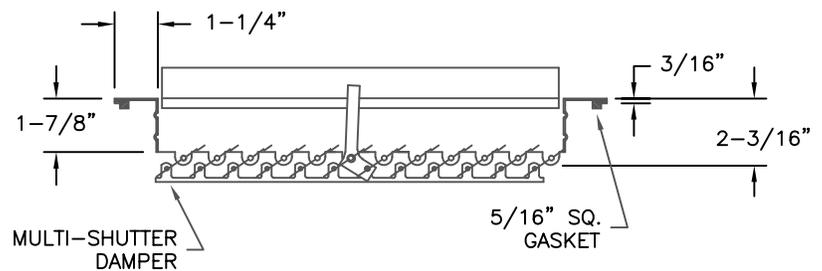
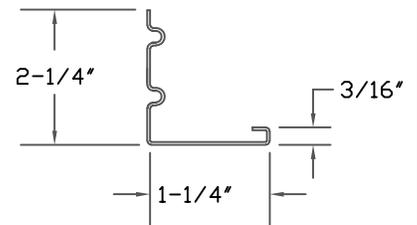
**FINISH:**

SKY-WHITE (STANDARD)  
MILL FINISH (OPTIONAL)

AXALTA SKY-WHITE 100% POLYESTER POWDER COATING GIVES AN ATTRACTIVE BRIGHT WHITE FINISH AND PROVIDES ADDITIONAL PROTECTION FROM AGING AND WEAR.

**SIZES:**

4" x 4" MIN  
36" X 36" MAX


**STANDARD FRAME PROFILE**

**EXTRUDED FRAME PROFILE**


|   |
|---|
| JOB NAME:   |
| LOCATION:   |
| ARCHITECT:  |
| ENGINEER:   |
| CONTRACTOR:   |
| CONTACT GRILLE TECH INC. FOR ADDITIONAL INFORMATION OR WITH SPECIAL REQUIREMENTS. |
| 5101 NW 36TH AVE<br>MIAMI, FL 33142<br>PHONE: 305-537-0053<br>FAX: 305-537-0064   |
| WEB: WWW.GRILLETECHINC.COM<br>EMAIL: SALES@GRILLETECHINC.COM                      |

**MODEL CL4M**

CURVED BLADE MULTI-SHUTTER  
4-WAY DEFLECTION GRILLE OR REGISTER  
WITH MULTI-SHUTTER DAMPER

NOTE: ALL DRAWINGS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

|             |    |       |         |           |              |             |      |
|-------------|----|-------|---------|-----------|--------------|-------------|------|
| DRAWN BY:   | MR | DATE: | 7/14/17 | SCALE:    | NOT TO SCALE | DRAWING NO. | CL4M |
| CHECKED BY: | IG | DATE: | 7/31/17 | REVISION: | 7/14/17      |             |      |